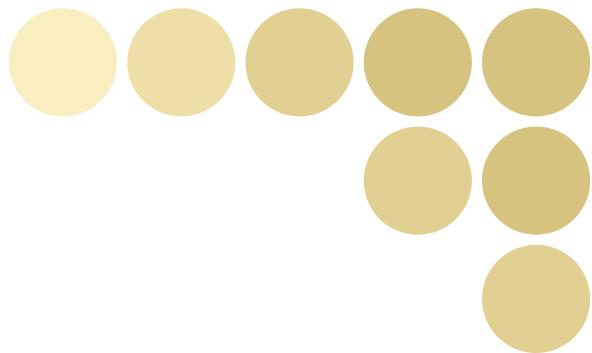


OMRON

Best Selection

Fiber Sensors

Best Selection Catalog



OMRON's Fiber Sensors continue to support
an increasing range of applications.

This catalog brings you the latest information on our Fiber Units.



Amplifier Units



E3X-DA-S/-MDA Series

E3X-NA Series

realizing

Fiber Unit

Standard Models

First, Our Standard Lineup

••• P6

These Fibers Units can be used in a variety of applications, such as detecting the presence of workpieces and positioning.

A Wide Variety of Shapes for Adapting to Different Installation Locations

Choose the model that suits the installation space from a wide variety of shapes and sizes (7 shapes, in standard or small sizes).

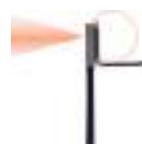


Screw-shaped Cylindrical Flat Equipped with sleeve

Space Savings and Simple Mounting

Flat Models

Flat models that allow simple screw mounting and straightforward wiring have been added to the lineup. Using these models eliminates the problem of fibers getting caught on surrounding objects.



Flat model

Detect Workpieces in Tight Spaces

Custom-produced Sleeves

Models with sleeves allow detection in tight spaces. We will perform the time-consuming task of fashioning the sleeve, with a length and bends to suit the space (except for ultrafine sleeves).



Models with sleeves

Flexible, Pliable Fiber That Can Be Handled Like Wire

We have developed a broad range of fibers to meet a wide variety of needs. Multicore (flexible) fiber is a new type of standard fiber that can be used like wire without worrying about the bending radius. We have also produced fiber that will not break when used in moving parts and fiber that is not degraded by contact with oil.



Conventional fiber

Flexible fiber

You will certainly appreciate the ease of use that flexible fiber ensures.

Length Can Be Specified in 1-m Units Saving Energy and Work

We will produce fiber of the required length (in meter units). For large-scale installations, specifications of up to 20 m can be handled. (Specifications of 0.3 m and 0.5 m are also possible.)



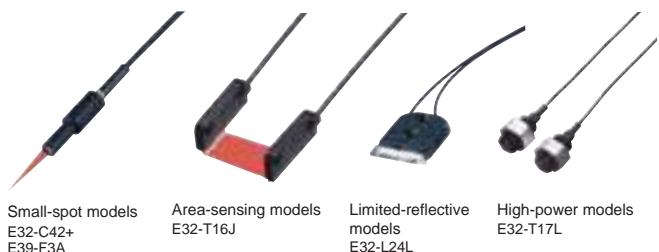
Special-beam Models

Detection with Increased Reliability

•••► P10

A variety of heads incorporating the latest optical technology makes it possible to solve common problems related to detection and to increase reliability.

- Resistant to dust and dirt
 - Capable of detecting small workpieces
 - Resistant to workpiece vibration
- Use these models to handle unstable detection conditions.



Environment-resistant Models

High Resistance to External Conditions with Fiber

•••► P14

We have developed model variations for adapting to a variety of environmental conditions. These models enable detection in high-temperature environments and vacuums.



Heat-resistant models



Chemical-resistant models

- High-temperature environments
 - Environments subject to the splattering of chemicals
 - Vacuums
- Use these models to handle applications in special environments.

Application-specific Models

Fiber Units for the Food-packaging, Semiconductor, and FPD Industries

•••► P16

These models, which were developed for specific applications, offer top-quality detection performance.

- Label detection
 - Liquid-level detection
 - Alignment and mapping of glass substrates
 - Wafer mapping
- Use these models for specific applications.



Label-detection models
E32-G14

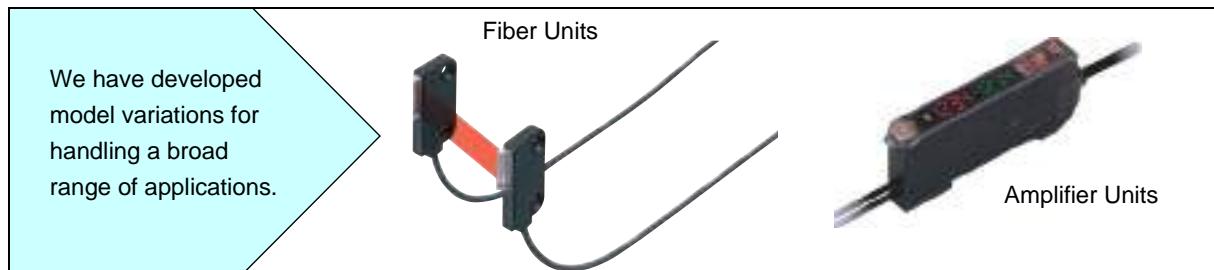


Alignment-check models
E32-L16



Liquid-level detection models
E32-D36T

Selection Guide



Fiber Units

Detection conditions	Environmental conditions		Standard environments	Special environments
	Standard detection	Special-beam		
Standard detection	<ul style="list-style-type: none"> ■ Workpiece presence ■ Positioning ■ Level differences and marks 	<ul style="list-style-type: none"> ■ Long-distance sensing, resistance to dust and dirt ■ Small beam, resistance to rattling ■ Detection of transparent objects 	Standard Models •••▶ P.6 Workpiece presence Positioning Level differences Marks	Environment-resistant Models •••▶ P.14 Workpiece presence Positioning Level difference
Special-beam			Special-beam Models •••▶ P.10 High power Small spot Area sensing Retroreflective sensing	
Application-specific	<ul style="list-style-type: none"> ■ Labels ■ Liquid level ■ Alignment and mapping of glass substrates ■ Wafer mapping 		Application-specific Models •••▶ P.16 Labels Liquid level Alignment Mapping	

Amplifier Units

Type	Digital		Manual
Appearance			
Response time	48 µs, 1 ms, or 4 ms (2-output models: 80 µs, 1 ms, or 4 ms)	100 µs, 1 ms, or 4 ms	200 µs (high-speed models: 20 µs)
Light source	Red, green, blue, or infrared LED		Red or green LED
Function	Dual display (including digital, bar, percent, and hold display functions) Threshold adjustment performed manually or by teaching OFF-delay, ON-delay, one-shot timer (adjustable from 1 ms to 5 s)		LED bar display (5 levels) 8-turn sensitivity adjuster OFF delay timer (fixed at 40 ms)
	Advanced-function models are available (2-output/input models).		Water-resistant models are available.
Models	E3X-DA□-S E3X-DA□TW-S (2-output model) E3X-DA□RM-S (input model)	E3X-MDA□	E3X-NA□ E3X-NA□F (high-speed model) E3X-NA□V (water-resistant model)

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■ Precautions	P51

Features/Applications

Standard Models

Flexible (New Standard)

R

- Perform wiring without worrying about the bending radius.
- Choose the model to suit the installation space from a variety of shapes.

Flexible fiber

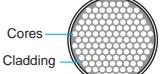
**Fewer problems**

Conventional fiber



Light intensity affected by bends in fiber
Fiber broken by getting caught on surrounding objects

Feature: Multicore (Flexible) Fibers



A large number of ultrafine cores are all surrounded by cladding. As a result, the fiber is flexible and can be bent without significantly reducing the light intensity. This helps solve problems, such as fiber being broken by getting caught on other objects.

Ratings/Characteristics

Min. sensing object	0.005-mm dia.
Min. bending radius	1 mm
Ambient temperature	-40°C to 70°C (no icing or condensation)
Fiber material	Plastic <small>(Free-cut)</small>

Standard

B

- Choose the model to suit the installation space from a variety of shapes.
- New flat models allow space savings and simple installation.



Feature: Flat Models

Flat models, which allow simple attachment and wiring, have been added to the lineup. Choose the model to suit the installation space from 3 sensing directions and 2 sizes, standard and small.



Ratings/Characteristics

Min. sensing object	0.005-mm dia.
Min. bending radius	10 or 25 mm*
Ambient temperature	-40°C to 70°C (no icing or condensation)
Fiber material	Plastic <small>(Free-cut)</small>

*Depends on the fiber diameter.

Break-resistant

B

- Bundle-fiber models can be used for moving parts.
- Capable of withstanding at least one million repeated bends (in typical applications).



Feature: Bundle Fibers

The Fiber Units contain a large number of independent fine fibers, ensuring a high degree of flexibility.



Ratings/Characteristics

Min. sensing object	0.005-mm dia.
Min. bending radius	4 mm (withstands repeated bending)
Ambient temperature	-40°C to 70°C (no icing or condensation)
Fiber material	Plastic <small>(Free-cut)</small>

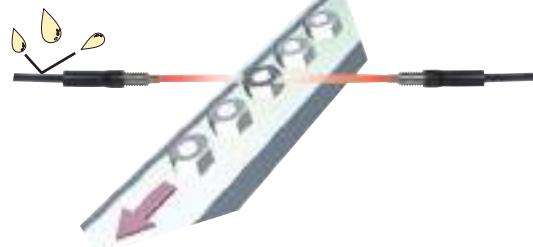
Standard Models

Fluorine Coating

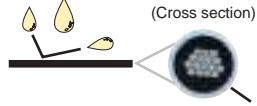
U

- Fiber degradation due to oil is prevented using a fluororesin coating.
- Free cutting is possible with cutter provided.

Oil is blocked!



■ Feature: Fluorine Coating



Fluororesin coating

Fluororesin is used as the sheath material to prevent fiber degradation resulting from oil adhesion.

Note: The tip of the head is not chemical-resistant.

■ Ratings/Characteristics

Min. sensing object	0.005-mm dia.
Min. bending radius	4 mm
Ambient temperature	-40°C to 70°C (with no icing or condensation)
Fiber material	Plastic Free-cut

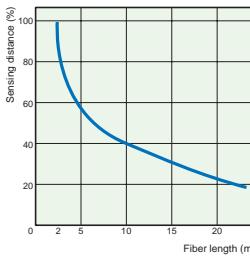
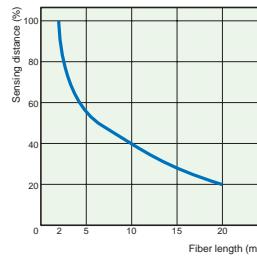
Fiber Customization Service (Fiber Length, Sleeve Length, and Bends)

Fiber Length

■ Applicable Models
Standard models

- Model Number Used for Ordering
Standard model number + Fiber length
Fiber length: 0.3 m, 0.5 m, or any length from 1 to 20 m (in 1-m units)

This customization/delivery service applies to standard models. It is aimed at reducing industrial waste and simplifying the installation procedure.

■ Fiber Length vs. Sensing Distance
Through-beam Fiber Units
(Fiber length of 2 m corresponds to 100%).Fiber Units with Reflective Sensors
(Fiber length of 2 m corresponds to 100%).

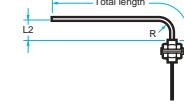
Sleeve Length and Bends

- Applicable Models
E32-TC200B/E32-TC200F
E32-DC200B/E32-DC200F
The E32-DC200B cannot be bent.

■ Model Number Used When Changing Only the Sleeve Length

Model: E32-***1**C200***2**-S***3**

■ Model Number Used When Changing the Sleeve Length and Bends



Model Numbers Incorporating the Bending Radius, R, and Dimensions L1 and L2
Specifying L1 Only (Units: mm) Specifying L2 Only (Units: mm)

Bending radius	L1 (± 1)	Model number	Bending radius	L2 (± 1)	Model number
R5	10	E32- *1 C200 *2 -S *3 A1	5	E32- *1 C200 *2 -S *3 A3	
	15	E32- *1 C200 *2 -S *3 A2		E32- *1 C200 *2 -S *3 A4	
R7.5	12.5	E32- *1 C200 *2 -S *3 B1	7.5	E32- *1 C200 *2 -S *3 B3	
	17.5	E32- *1 C200 *2 -S *3 B2		E32- *1 C200 *2 -S *3 B4	
R10	15	E32- *1 C200 *2 -S *3 C1	10	E32- *1 C200 *2 -S *3 C3	
	20	E32- *1 C200 *2 -S *3 C2		E32- *1 C200 *2 -S *3 C4	
R12.5	17.5	E32- *1 C200 *2 -S *3 D1	12.5	E32- *1 C200 *2 -S *3 D3	
	22.5	E32- *1 C200 *2 -S *3 D2		E32- *1 C200 *2 -S *3 D4	

*1: Insert "T" for Through-beam Fiber Units and "D" for Fiber Units with Reflective Sensors.

*2: Insert the "B" or "F" that appears at the end of the original model number.

*3: Insert "50" if the total length is 50 mm. The total length must not exceed 120 mm.

Features/Applications

Standard Models

Overview of Model Variations

Through-beam Fiber Units

Model	Sensing distance (mm) (See note 1.)
-------	--

Type (See note 2.)		Flexible (New Standard)	Standard	Break-resistant	Fluorine coating
Shape of head		  Flexible and pliable		 Withstands repeated bending	 (Cross section)  Fluorescent coating
Screw-shaped (top-view)	M4	530	760	680	680
	E32-T11R	E32-TC200	E32-T11	E32-T11U	
	M3	130	220	200	
	E32-T21R	E32-TC200E	E32-T21		
(with sleeve)	M4 (1.2-dia. sleeve)	530	760		
	E32-TC200BR	E32-TC200B			
	M3 (0.9-dia. sleeve)	130	220		
	E32-TC200FR	E32-TC200F			
Cylindrical (top-view)	3 dia.	530	760	680	
	E32-T12R	E32-T12	E32-T12B		
	1.5 dia.	130	220	200	
	E32-T22R	E32-T22	E32-T22B		
(side-view)	3 dia.	210	460		
	E32-T14LR	E32-T14L			
	1 dia.	50	130		
	E32-T24R	E32-T24			
Flat (top-view)	15 × 8 × 3	530	760	680	
	E32-T15XR	E32-T15X	E32-T15XB		
	12 × 7 × 2	130	220	150	
	E32-T25XR	E32-T25X	E32-T25XB		
(side-view)	15 × 8 × 3	210	460		
	E32-T15YR	E32-T15Y			
	12 × 7 × 2	50	130		
	E32-T25YR	E32-T25Y			
(flat-view)	15 × 8 × 3	210	460		
	E32-T15ZR	E32-T15Z			
	12 × 7 × 2	50	130		
	E32-T25ZR	E32-T25Z			

Note 1. The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

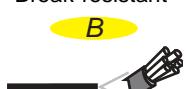
2. These symbols are defined as follows.  : Flexible fiber,  : Bendable fiber,  : Fluorine-coated fiber.

Standard Models

Overview of Model Variations

Sensing distance (mm) (See note 1)	
Model	

Fiber Units with Reflective Sensors

Type (See note 2.)		Flexible (New Standard) 	Standard 	Break-resistant 	Fluorine coating  (Cross section) Fluorescent coating
Shape of head		Flexible and pliable		Withstands repeated bending	Cable protected against oil
Screw-shaped (top-view)	M6	170 E32-D11R	300 E32-DC200	170 E32-D11	170 E32-D11U
	M3	30 E32-D21R	80 E32-DC200E	30 E32-D21	
	M6 (2.5-dia. sleeve)	170 E32-DC200BR	300 E32-DC200B		
	M3 (1.2-dia. sleeve)	30 E32-DC200FR	80 E32-DC200F		
Cylindrical (top-view)	3 dia.	170 E32-D12R	230 E32-D12	70 E32-D221B	
	3 dia. (1.5 dia.)	30 E32-D22R	80 E32-D22	30 E32-D22B	
	6 dia.	45 E32-D14LR	110 E32-D14L		
	2 dia.	15 E32-D24R	30 E32-D24		
Flat (top-view)	15 × 10 × 3	170 E32-D15XR	300 E32-D15X	170 E32-D15XB	
	12 × 7 × 2	30 E32-D25X	80 E32-D25X	50 E32-D25XB	
	15 × 10 × 3	40 E32-D15YR	100 E32-D15Y		
	12 × 8 × 2	8 E32-D25YR	20 E32-D25Y		
(flat-view)	15 × 10 × 3	40 E32-D15ZR	100 E32-D15Z		
	12 × 8 × 2	8 E32-D25ZR	20 E32-D25Z		

Note 1. The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

2. These symbols are defined as follows.  : Flexible fiber,  : Bendable fiber,  : Fluorine-coated fiber.

Features/Applications

Special-beam Models

Long Distance, High Power

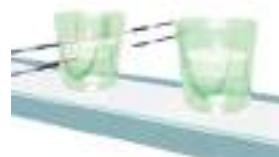
- Powerful beam reduces influence of dust and dirt.
- Long sensing distance enables use in large-scale installations.



Applications

Detecting parts inside (translucent) containers

Detecting workpieces in coating processes



Ratings/Characteristics

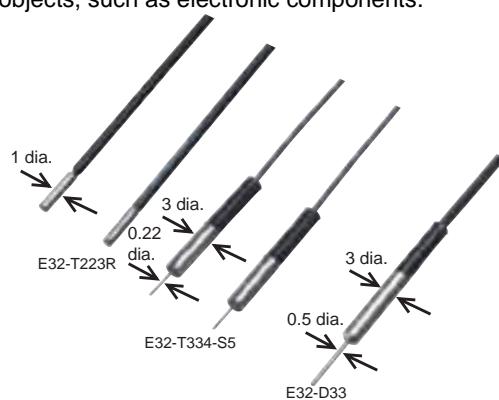
Ambient temperature	-40°C to 70°C (no icing or condensation)
Fiber material	Plastic (Free-cut)

Overview of Model Variations

Type	Features	Shape, sensing distance (mm)*	Model number
Through-beam	Equipped with large lens	20,000	E32-T17L
	Side-view, screw mounting	3,400	E32-T14
	M4 screw	1,330	E32-T11L
Reflective	Equipped with large lens	700	E32-D16
	M6 screw	400	E32-D11L

Ultracompact, Ultrafine Sleeve

- Ultracompact head can be installed in tight spaces.
- Ultrafine sleeve ensures reliable detection of small objects, such as electronic components.



Applications

Alignment inspections



Detection of terminals

E32-T33-S5

Ratings/Characteristics

Min. sensing object	0.005-mm dia.
Ambient tem-perature	-40°C to 70°C (no icing or condensation)
Material	Plastic

Overview of Model Variations

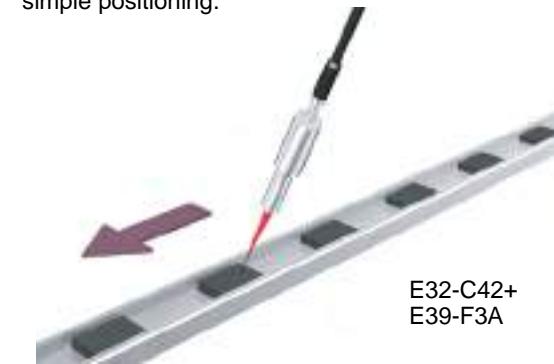
Type	Features	Shape, sensing distance (mm)*	Model number
Through-beam	1-dia. cylinder	130	E32-T223R
	0.5-dia. sleeve (0.25-dia. opening)	44	E32-T33-S5
	0.22-dia. sleeve (0.1-dia. opening)	5	E32-T334-S5
Reflective	0.8-dia. sleeve	16	E32-D33
	0.5-dia. sleeve	3	E32-D331

*The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

Special-beam Models

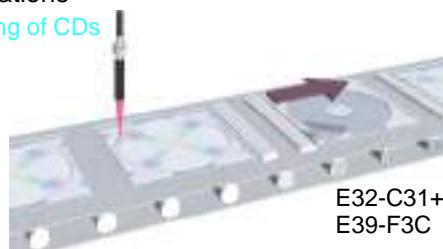
Coaxial, Small Spot

- Small spot diameter (0.1 mm min. in diameter) enables the reliable detection of small workpieces.
- Use of red light ensures easy visual recognition and simple positioning.



■ Applications

Detecting of CDs



■ Ratings/Characteristics

Min. sensing object	0.005-mm dia.
Ambient temperature	-40°C to 70°C (no icing or condensation)
Fiber material	Plastic

■ Overview of Model Variations

Type	Features	Shape, sensing distance (mm)*	Model number
Coaxial, reflective	Coaxial, M6 screw		E32-CC200
	Coaxial, 3-dia. cylinder		E32-D32L
	Small spot	0.1-dia. spot at a distance of 7 mm	E32-C41+ E39-F3A-5
	Small variable spot	Spot diameter variable in the range 0.1 to 0.6 mm at distances in the range 6 to 15 mm	E32-C42+ E39-F3A
	Long distance, small spot	0.5-dia. spot at 17 mm	E32-C31+ E39-F3B
	Long distance, parallel light	Spot diameter of 4 mm max. at distances in the range 0 to 20 mm	E32-C31+ E39-F3C

*The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

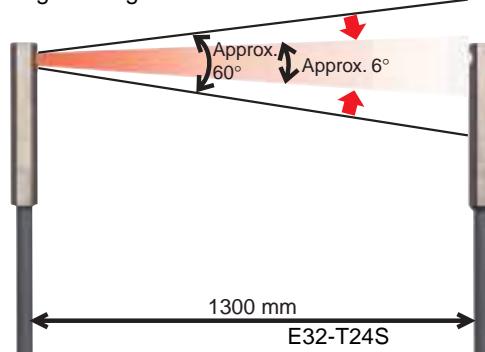


Features/Applications

Special-beam Models

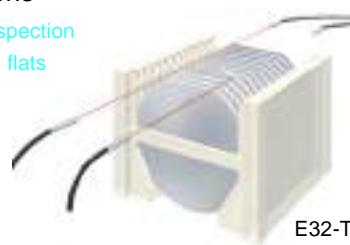
Fine Beam (Narrow Vision Field)

- Fine beam reduces unwanted light in surrounding area.
- Powerful beam allows use in applications requiring a long sensing distance.



Applications

Alignment inspection
of orientation flats



E32-T22S

Ratings/Characteristics

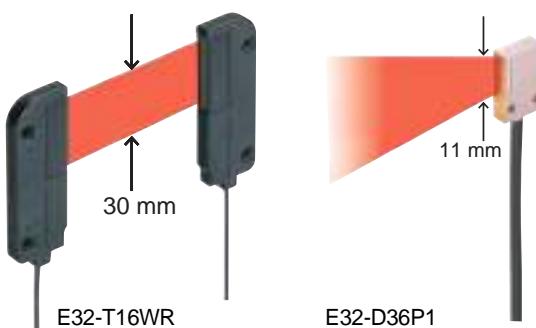
Min. bending radius	10 mm
Ambient temperature	-40°C to 70°C (no icing or condensation)
Fiber material	Plastic (Free-cut)

Overview of Model Variations

Type	Features	Shape, sensing distance (mm)*	Model number
Through-beam	Top view		1,900 E32-T22S
	Side view		1,300 E32-T24S

Area Sensing

- These Fiber Units ensure greater reliability with the detection of position inconsistencies in passing workpieces and the presence of workpieces with holes.
- Wide sensing bands of 11 and 30 mm (through-beam models) enable the detection of large position inconsistencies.



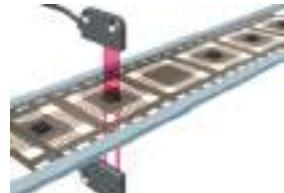
Applications

Detecting passage of candies



E32-T16WR

Detecting chips on film



E32-T16PR

Ratings/Characteristics

Ambient tem- perature	-40°C to 70°C (no icing or condensation) E32-T16W□ only: -25°C to 55°C
Fiber material	Plastic (Free-cut)

Overview of Model Variations

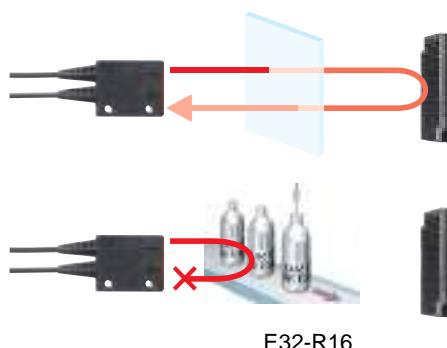
Type	Features	Shape, sensing distance (mm)*	Model number
Through-beam	Sensing width: 11 mm		840 E32-T16PR
	Sensing width: 11 mm Flat-view		750 E32-T16JR
	Sensing width: 30 mm		1,300 E32-T16WR
Reflec- tive	Beam width: 11 mm		150 E32-D36P1

*The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

Special-beam Models

Retroreflective

- The return optical path ensures that more light is interrupted by transparent workpieces than with through-beam models.
- Equipped with MSR function to eliminate light reflect-



■ Applications

Detecting
translucent
medicine



■ Ratings/Characteristics

Ambient temperature	E32-R21: -40°C to 70°C E32-R16: -25°C to 55°C (with no icing or condensation)
Fiber material	Plastic (Free-cut)

■ Overview of Model Variations

Type	Features	Shape, sensing distance (mm)*	Model number
Retro- reflective	MSR function, M6 screw	250	E32-R21
	MSR function, screw mounting, long distance	1,500	E32-R16

Limited-reflective

- Limited-reflective models eliminate light reflected from distant objects.
- Small level differences can be reliably detected.
- The optical-axis direction can be selected according to the installation space.



■ Applications

Detecting connector
pins



Detecting wafers
(glass substrates)



■ Ratings/Characteristics

Min. sensing object	0.005-mm dia.
Fiber material	Plastic (Free-cut) 200°C models only: Glass

■ Overview of Model Variations

Type	Features	Shape, sensing distance (mm)*	Model number
Limited-reflective	Ultracompact, flat-view Ideal for checking stocks of glass sub- strates	0 to 4	E32-L24S
	Heat-resistant up to 105°C, top-view	5.4 to 9 (center: 7.2)	E32-L25L
	Wide sensing range, flat-view	0 to 15	E32-L16
	Heat-resistant up to 200°C, flat-view	4 to 10	E32-L86

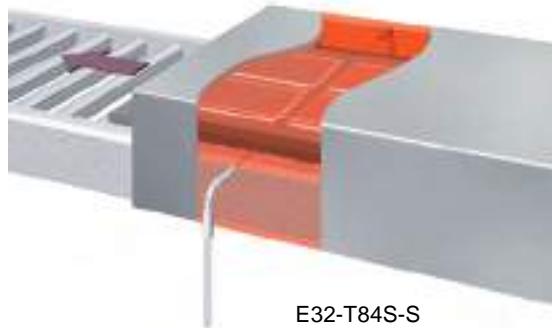
*The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

Features/Applications

Environment-resistive Models

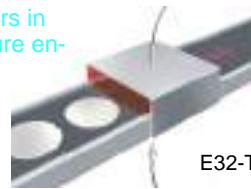
Heat-resistant

- These Fiber Units can be used for various applications in temperatures up to 400°C.



Applications

Detecting wafers in high-temperature environments



Ratings/Characteristics

	150°C models	200°C and higher models	
		E32-T81R E32-D81R	All other models
Min. bending radius	35 mm	10 mm	25 mm
Fiber material	Plastic (Free-cut) (fluororesin coating)	Glass (fluororesin coating)	Glass (SUS spiral coating)

Overview of Model Variations

Type	Ambient temperature	Features	Shape, sensing distance (mm)*	Model number
Through-beam	-40°C to 150°C	M4 screw	 760	E32-T51
	-40°C to 200°C	L-shaped, long distance	 1,300	E32-T84S-S
	-60°C to 350°C	M4 screw	 450	E32-T61-S
Reflective	-60°C to 350°C	M6 screw	 90	E32-D61-S
	-40°C to 400°C	M6 screw, with sleeve	 60	E32-D73-S

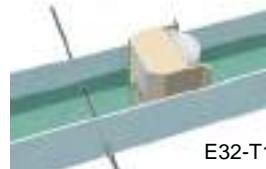
Chemical-resistant

- Built-in lens and high-power beam reduce the influence of dirt and drops of water.
- Round design prevents drops of water sticking to the head (E32-T11F).



Applications

Detecting workpieces in cleaning processes



Ratings/Characteristics

	All other models	E32-T51F	E32-T81F-S
Ambient temperature	-40°C to 70°C	-40°C to 150°C	-40°C to 200°C
Fiber material	Plastic (Free-cut) (fluororesin coating)		Glass (fluororesin coating)

Overview of Model Variations

Type	Features	Shape, sensing distance (mm)*	Model number
Through-beam	Water-resistant round head	 2,000	E32-T11F
	Built-in lens, high power	 3,000	E32-T12F
	Heat-resistant up to 200°C	 700	E32-T81F-S
Reflective	Built-in lens, high power	 95	E32-D12F

*The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

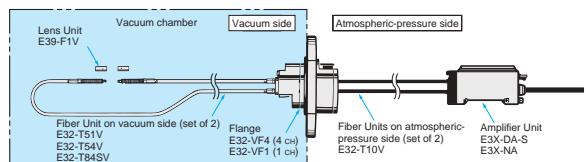
Environment-resistive Models

Vacuum-resistant

- These models can be used in high-vacuum environments at pressures from 10^{-5} to 0.1 Pa.
- The 4-channel multi-flange, which has a maximum leakage rate of 1×10^{-10} Pa·m³/s, contributes to space savings.



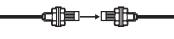
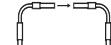
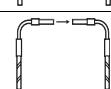
■ Applications (Configuration Example)



■ Ratings/Characteristics

	120°C models	200°C models	Atmospheric-pressure side
Min. bending radius	30 mm	25 mm	
Fiber material	Glass (fluororesin coating)	Glass (SUS spiral coating)	Plastic (Free-cut)

■ Overview of Model Variations

Type	Features	Shape, sensing distance (mm)*	Model number
Through-beam	M4 screw, top-view, heat-resistant up to 120°C, long distance	 1,000	E32-T51V+ E39-F1V
	L-shaped, heat-resistant up to 120°C	 130	E32-T54V 1M
	L-shaped, long distance, heat-resistant up to 200°C	 480	E32-T84SV 1M

*The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

Fiber Units on Atmospheric-pressure Side

Appearance	Type	Model number
	Common	E32-T10V 2M

Flanges

Appearance	Type	Model number
	4-channel flange	E32-VF4
	1-channel flange	E32-VF1

■ Ratings/Characteristics

Item	Model number	Number of channels	4 channels	1 channels
			E32-VF4	E32-VF1
Leakage rate			1×10^{-10} Pa·m ³ /s max.	
Ambient temperature			Operating: -25°C to 55°C Storage: -25°C to 55°C	
Material			Aluminum (A5056)	Stainless steel (SUS304) Aluminum (A5056)
Flange-seal material			Fluorocarbon rubber (Viton)	
Weight (packed state)			Approx. 280 g	Approx. 240 g

Features/Application

Application-specific Models

Label Detection

- Built-in lens and high-power beam enable the reliable detection of labels through a mounting board.
- These Fiber Units can be washed with hydrogen peroxide, making them ideal for the food industry.



Applications

Detecting labels



Ratings/Characteristics

Ambient temperature	-40°C to 70°C (no icing or condensation)
Fiber material	Plastic (Free-cut)
Degree of protection	IP67

Overview of Model Variations

Type	Features	Shape, sensing distance (mm)*	Model number
Through-beam	Slot sensor, no adjustment of optical axis required	10	E32-G14
	Screw mounting, side-view	3,400	E32-T14

Liquid-level Detection

- Area sensing is possible with minimal influence from bubbles and drops of water (E32-A01/A02/D36T).
- For safety when disconnections occur, two models have been developed, a light ON model for liquid presence and a light ON model for liquid absence (E32-A01/A02).

Tube-mounting model



E32-D36T

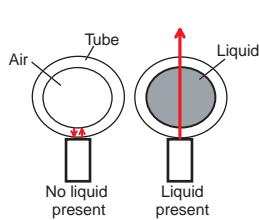
Liquid-contact model



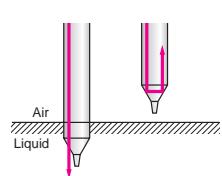
E32-D82F1

Operating Principle

Tube-mounting



Liquid-contact model



The presence/absence of liquid is detected using the refractive properties of light. More specifically, it utilizes the fact that the difference in refractive index between the air and the tip/tube is larger than the difference between the liquid and the tip/tube.

Overview of Model Variations

Type	Features	Shape, sensing distance (mm)*	Model number
Tube-mounting	Light ON when liquid is present (ideal for checking lower limits)	Applicable tube: Transparent tube with a diameter of 3.2, 6.4, or 9.5 mm and a recommended wall thickness of 1 mm	E32-A01
	Light ON when liquid is absent (ideal for checking for overflow)	Applicable tube: Transparent tube with a diameter in the range 6 to 13 mm and a recommended wall thickness of 1 mm	E32-A02
	No restriction on tube diameter, resistant to bubbles and drops of water	Applicable tube: Transparent tube (no restriction on diameter)	E32-D36T
Liquid-contact	Heat-resistant up to 200°C, shape prevents liquid buildup	Liquid-contact model	E32-D82F1

*The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

Application-specific Models

Glass-substrate Alignment

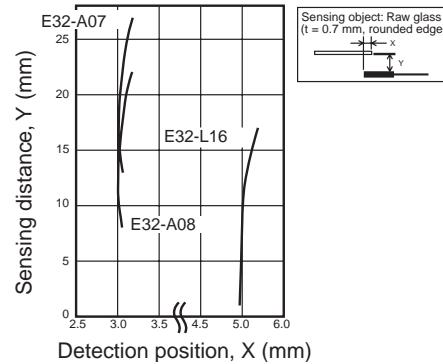
- There is little variation of detection position within the detection range (± 0.1 mm max.)
- The different model variations can handle a variety of sensing distances and temperature conditions.



E32-L16

■ Engineering Data (E32-A07/A08/L16)

Detection-Position Characteristic (Typical Examples)

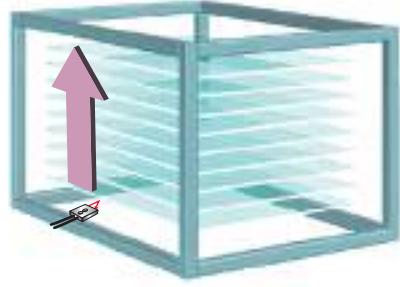


■ Overview of Model Variations

Type	Features	Shape, sensing distance (mm)*	Model number
Limited-reflective	0 to 15 mm, wide-range sensing	0 to 15	E32-L16
	Long-distance sensing	10 to 20	E32-A08
		15 to 25	E32-A07E1 E32-A07E2
	Heat-resistant up to 300°C	5 to 18	E32-L66

Glass-substrate Mapping

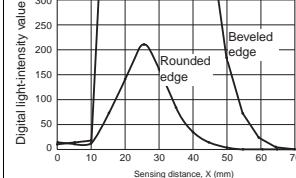
- These models can reliably detect thin glass-substrate end faces ($t = 0.5$ mm, beveled edge).
- Using a large-diameter lens makes it possible to cope with tilting of the glass substrates.



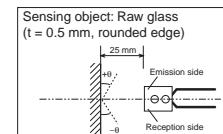
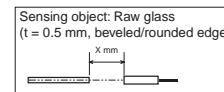
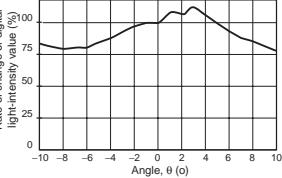
E32-A09

■ Engineering Data (E32-A09)

Digital Light-Intensity Value vs Sensing Distance (Typical Examples)



Angle Characteristics in Left and Right Directions (Typical Example)



■ Overview of Model Variations

Type	Features	Shape, sensing distance (mm)*	Model number
Limited-reflective	Large-diameter lens ensures resistance to tilting	15 to 38 (center: 25)	E32-A09
	Heat-resistant up to 150°C		
	Heat-resistant up to 300°C		E32-A09H2

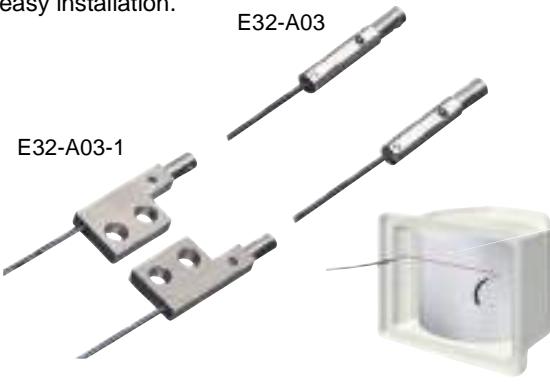
*The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

Features/Applications

Application-specific Models

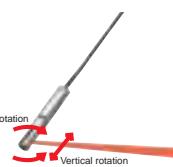
Wafer Mapping

- Wafers are reliably detected with an ultrafine beam.
- The optical axis is adjusted before delivery to allow easy installation.

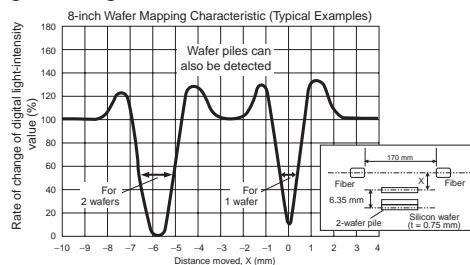


■ Features

Optical axis adjusted before delivery so that displacement is typically within 0.1°.



■ Engineering Data



■ Overview of Model Variations

Type	Features	Shape, sensing distance (mm)*	Model number
Through-beam	Opening angle: 1.5°	 890	E32-A03
	With mounting flange		E32-A03-1
	Opening angle: 3° ultraslim	 340	E32-A04
	With mounting flange		E32-A04-1

*The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

Responding to the Increasing Size of Installations



Glass detection through a view port

- ♦ Impressive long-distance sensing capacity (up to 7 m)
- ♦ MSR function for eliminating light not reflected from the reflector
- ♦ Size-adjustable line and area beams

Long-distance and High-precision Sensing

E3C-LDA-series Photoelectric Sensors with Separate Digital Amplifiers (Laser Type)



High-precision Sensing and Simple Installation

- ♦ Parallel light kept at a constant diameter of 2 mm for up to 1 m
- ♦ Adjustment function for adjusting the optical axis



Wafer Ejection inspection

Ordering Information

Through-beam Fiber Units

- *1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
- *2. **Free-cut** Indicates models that allow free cutting.

High-resolution mode Standard mode Super-high-speed mode *When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

Type	Sensing distance (mm)	Standard object (min. sensing object) (mm) *1	Min. bending radius (mm)	Features	Model number
Standard models			1 dia. (0.005 dia.)	M4 screw	E32-T11R
				3-dia. cylinder	E32-T12R
				Flat shape	E32-T15XR NEW
				M4 screw, with sleeve	E32-TC200BR E32-TC200B4R NEW
				3-dia. cylinder, side-view	E32-T14LR
				Flat shape, side-view	E32-T15YR NEW
				Flat shape, flat-view	E32-T15ZR NEW
Flexible (new standard)			0.5 dia. (0.005 dia.)	M3 screw (small)	E32-T21R
				2-dia. cylinder (small)	E32-T22R
				1.5-dia. cylinder (small)	E32-T222R NEW
				Flat shape (small)	E32-T25XR NEW
				M3 screw (small), with sleeve	E32-TC200FR E32-TC200F4R NEW
				1-dia. cylinder (small), side-view	E32-T24R
				Flat shape (small), side-view	E32-T25YR NEW
				Flat shape (small), flat-view	E32-T25ZR NEW

R1

Through-beam Fiber Units

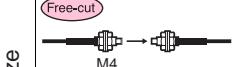
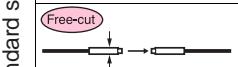
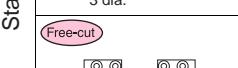
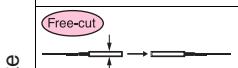
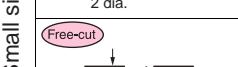
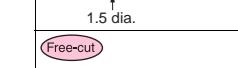
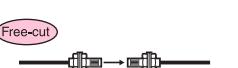
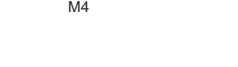
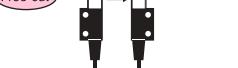
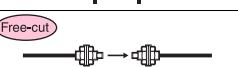
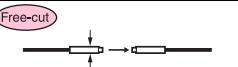
*1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.

*2. Indicates models that allow free cutting.

High-resolution mode Standard mode Super-high-speed mode *When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

Type	Appearance (mm) *2	Sensing distance (mm)			Standard object (min. sensing object) (mm) *1	Min. bending radius (mm)	Features	Model number
Standard models	Standard size					1 dia. (0.005 dia.)	M4 screw	E32-TC200
							3-dia. cylinder	E32-T12
			1,000				Flat shape	E32-T15X
			760				M4 screw, with sleeve	E32-TC200B E32-TC200B4
			200				3-dia. cylinder, side-view	E32-T14L
			600				Flat shape, side-view	E32-T15Y
			460	120			Flat shape, flat-view	E32-T15Z
	Small size		900	680		0.5 dia. (0.005 dia.)	M3 screw (small)	E32-TC200A
			180					E32-TC200E
							2-dia. cylinder (small)	E32-T22
			270	220			1.5-dia. cylinder (small)	E32-T222
			50				Flat shape (small)	E32-T25X
							M3 screw (small), with sleeve	E32-TC200F E32-TC200F4
							1-dia. cylinder (small), side-view	E32-T24
	Standard		160	130		R10	Flat shape (small), side-view	E32-T25Y
			30				Flat shape (small), flat-view	E32-T25Z

Through-beam Fiber Units

Type	Appearance (mm) *2	Sensing distance (mm)	Standard object (min. sensing object) (mm) *1	Min. bending radius (mm)	Features	Model number
Standard models	Break-resistant Standard size				M4 screw	E32-T11
			900 680 180	1 dia (0.005 dia.)	3-dia. cylinder	E32-T12B <i>NEW</i>
					Flat shape	E32-T15XB <i>NEW</i>
	Break-resistant Small size				M3 screw (small)	E32-T21
			240 200 45	0.5 dia (0.005 dia.)	2-dia. cylinder (small)	E32-T221B <i>NEW</i>
					1.5-dia. cylinder (small)	E32-T22B
			180 150 35		Flat shape (small)	E32-T25XB <i>NEW</i>
	Coating		900 680 180	1 dia. (0.005 dia.)	 M4 screw, fluorine coating	E32-T11U
			20,000*3 20,000*3 4,000		 Large built-in lens, M14 screw	E32-T17L
Special-beam models	Long-distance, high-power		4,000*4 4,000*4 1,500		 M4 screw	E32-TC200+ E39-F1
			4,000*4 3,700 970		 M4 screw, flexible fiber	E32-T11R+ E39-F1
			4,000*4 3,600 930		 M4 screw, break-resistant	E32-T11+ E39-F1
			4,000*4 3,400 900		 Screw mounting, side-view	E32-T14
			1,700		 M4 screw	E32-T11L
	Standard size		350	1.4 dia. (0.01 dia.)	3-dia. cylinder	E32-T12L

*3. The optical fiber is 10 m long on each side, so the sensing distance is 20,000 mm.

*4. The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm.

Through-beam Fiber Units

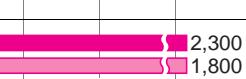
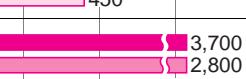
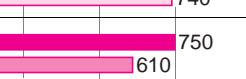
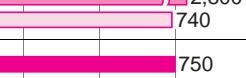
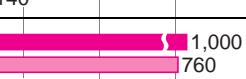
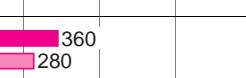
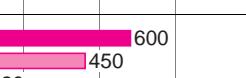
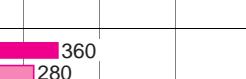
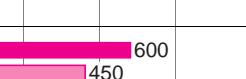
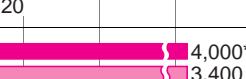
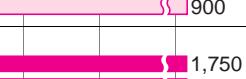
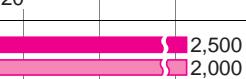
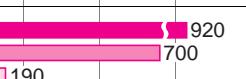
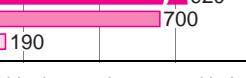
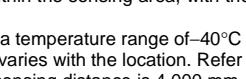
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- *2. Indicates models that allow free cutting.

High-resolution mode Standard mode Super-high-speed mode *When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

Type	Appearance (mm) *2	Sensing distance (mm)	Standard object (min. sensing object) (mm)*1	Min. bending radius (mm)	Features	Model number
Special-beam models		910	3 dia. (0.1 dia.)	R25	M4 screw, side-view	E32-T11L+ E39-F2
		800			M4 screw, side-view, flexible fiber	E32-T11R+ E39-F2
		180			M4 screw, side-view, break-resistant	E32-T11+ E39-F2
		520			M3 screw (small)	E32-T21L
		400			2-dia. cylinder (small)	E32-T22L
		820	0.9 dia. (0.005 dia.)	R10	1-dia. cylinder, flexible fiber	E32-T223R NEW
		660			0.5-dia. sleeve; 0.25-dia. opening	E32-T33-S5 NEW
		160			0.25-dia. sleeve, 0.125-dia. opening	E32-T33-S5 NEW
		540		R10	0.22-dia. sleeve, 0.1-dia. opening	E32-T334-S5 NEW
		440			3-dia. cylinder	E32-T22S
Fine-beam		100	0.1 dia. (0.005 dia.)	R10	3.5-dia. cylinder, side-view	E32-T24S
		160			Area width: 11 mm	E32-T16PR
		130		R10	Area width: 11 mm	E32-T16P
		30			Area width: 11 mm; side-view	E32-T16JR
		53		R10	Area width: 11 mm; side-view	E32-T16J
Area-sensing		44	(0.2 dia.) *3	Area width: 11 mm	1,100	E32-T16PR
		10			840	E32-T16P
		220		Area width: 11 mm; side-view	1,500	E32-T16JR
		300			1,100	E32-T16J
		980		1,300		
		750			1,000	
		190		1,300		
		260			1,000	

*3. This is the value for which detection is possible within the sensing area, with the sensing distance set to 300 mm. (The sensing object is stationary.)

Through-beam Fiber Units

Type	Appearance (mm) *2	Sensing distance (mm)	Standard object (min. sensing object) (mm)*1	Min. bending radius (mm)	Features	Model number
Special-beam models	Area-sensing	    	(0.3 dia.) *3	 R1	Area width: 30 mm	E32-T16WR
						E32-T16W
						R25
		  		Area width: 10 mm; long dis- tance	E32-T16	
					E32-M21	
	Heat-resistant	    	1.5 dia. (0.1 dia.)	 R35	Heat-resistant up to 150°C	E32-T51
						E32-T54
						R10
		    		Heat-resistant up to 200°C	E32-T81R-S	
					E32-T61-S+ E39-F2	
					E32-T61-S+ E39-F1	
					R25	
					E32-T84S-S	
	Environment-resistant models	     	1 dia. (0.005 dia.)	 R4	Heat-resistant up to 200°C; L- shaped; long dis- tance	E32-T61-S
						E32-T11F
						E32-T12F
						E32-T14F
						E32-T51F NEW
		     	3 dia. (0.1 dia.)	 R40	Fluororesin cover, side-view	E32-T81F-S
						E32-T51F NEW
						E32-T81F-S

*4. This is the value for which detection is possible within the sensing area, with the sensing distance set to give a digital value of 1,000. (The sensing object is stationary.)

*5. For continuous operation, use the products within a temperature range of -40°C to 130°C.

*6. The maximum temperature that can be withstood varies with the location. Refer to dimensions diagrams for details.

*7. The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm.

Through-beam Fiber Units

- *1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
 *2. Indicates models that allow free cutting.

High-resolution mode Standard mode Super-high-speed mode *When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

Type	Appearance (mm) *2	Sensing distance (mm)		Standard object (min. sensing object) *1 (mm)	Min. bending radius (mm)	Features	Model number
Environment-resistant models Vacuum-resistant		260		1.2 dia. (0.01 dia.)	R30	M4 screw, heat-resistant up to 120°C	E32-T51V 1M
		200				M4 screw, heat-resistant up to 120°C, long distance	E32-T51V 1M+ E39-F1V
		50				L-shaped, heat-resistant up to 120°C	E32-T54V 1M
		1,350		4 dia. (0.1 dia.)		L-shaped, heat-resistant up to 120°C, long distance	E32-T54V 1M+ E39-F1V
		1,000					
		260					
		210		1.2 dia. (0.01 dia.)	R25	L-shaped, heat-resistant up to 200°C, long distance	E32-T84SV 1M
		130					
		35					
		660		4 dia. (0.1 dia.)			
		500					
		180					
		630		2 dia. (0.1 dia.)			
		480					
		130					

Flanges

Appearance (mm)	Type	Model number
	4-channel flange	E32-VF4
	1-channel flange	E32-VF1

Fiber Units for Atmospheric-pressure Side

Appearance (mm)	Type	Model number
	Amplifier-Flange Connection Fiber	E32-T10V 2M

Lens Units

Appearance (mm)	Type	Quantity	Remarks
	E39-F1V	2	Long-distance Lens Unit Can be used for the E32-T51V and the E32-T54V.

Mounting Brackets

Appearance (mm)	Type	Quantity	Remarks
	E39-L54V	2	Can be used for the E32-T54V.

Ordering Information

Fiber Units with Reflective Sensors

- *1. The sensing distances are for white paper.
- *2. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
- *3. Indicates models that allow free cutting.

High-resolution mode Standard mode Super-high-speed mode *When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

Type	Appearance (mm) *3	Sensing distance (mm) *1	(Min. sensing object) (mm) *2	Min.bending radius (mm)	Features	Model number
Standard models	Standard size				M6 screw	E32-D11R
			300 170 50		3-dia. cylinder	E32-D12R
					Flat shape	E32-D15XR
					M6 screw, with sleeve	E32-DC200BR E32-DC200B4R
			80 45 14		6-dia. cylinder, side-view	E32-D14LR
	Flexible (new standard)		70 40 12		Flat shape, side-view	E32-D15YR
					Flat shape, flat-view	E32-D15ZR
				(0.005 dia.)	M4 screw (small)	E32-D211R
					M3 screw (small)	E32-D21R
			50 30 8		3-dia. cylinder (small)	E32-D22R
	Small size				Flat panel (small)	E32-D25XR
					M3 screw (small), with sleeve	E32-DC200FR E32-DC200F4R
			26 15 4		2-dia. cylinder (small), side-view	E32-D24R
			14 8 12		Flat shape (small), side-view	E32-D25YR
					Flat shape (small), flat-view	E32-D25ZR

R
R1

Fiber Units with Reflective Sensors

- *1. The sensing distances are for white paper.
- *2. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
- *3. Indicates models that allow free cutting.

High-resolution mode Standard mode Super-high-speed mode *When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

Type	Appearance (mm) *3	Sensing distance (mm) *1	(Min. sensing object) (mm) *2	Min. bending radius (mm)	Features	Model number
Standard models	Standard size	M6	500 300 90	(0.005 dia.)	M6 screw	E32-DC200
		3 dia.	400 230 70		3-dia. cylinder	E32-D12
		15 x 10 x 3	500		Flat shape	E32-D15X NEW
		(): E32-DC200B4 Sleeve cannot be bent. M6 2.5 dia.	300 90		M6 screw, with sleeve	E32-DC200B E32-DC200B4
		6 dia.	200 110 36		6-dia. cylinder, side-view	E32-D14L
		15 x 10 x 3	170		Flat shape, side-view	E32-D15Y NEW
		15 x 10 x 3	100 30		Flat shape, flat-view	E32-D15Z NEW
	Small size	M4		(0.005 dia.)	M4 screw (small)	E32-D211 NEW
		M3			M3 screw (small)	E32-DC200E
		3 dia.	130 80 22		3-dia. cylinder (small)	E32-D22 NEW
		12 x 8 x 2			Flat shape (small)	E32-D25X NEW
		(): E32-DC200F4 Min. bending radius of sleeve: 5 M3 1.2 dia.			M3 screw (small), with sleeve	E32-DC200F E32-DC200F4
		2 dia.	50 30 8		2-dia. cylinder (small), side-view	E32-D24
		12 x 8 x 2	35 20 6		Flat shape (small), side-view	E32-D25Y NEW
		12 x 8 x 2			Flat shape (small), flat-view	E32-D25Z NEW

Fiber Units with Reflective Sensors

Type	Appearance (mm) *3	Sensing distance (mm) *1			(Min. sensing object) (mm) *2	Min. bending radius (mm)	Features	Model number
Standard models	Break-resistant Standard size		300			(0.005 dia.)	M6 screw	E32-D11
			170	50				Flat shape E32-D15XB NEW
	Break-resistant Small size		110					M4 screw (small) E32-D21B
			70	20				3-dia. cylinder (small) E32-D221B NEW
			50					M3 screw (small) E32-D21
			30	8				1.5-dia. cylinder (small) E32-D22B
	Coating		85					Flat shape (small) E32-D25XB NEW
			170	50				M6 screw, fluorine coating E32-D11U
Special-beam models	Long-distance, high-power		40 to 1,000	40 to 700	40 to 240	---	Large built-in lens, screw mounting	E32-D16
			650					E32-D11L
			400					E32-D21L
			210					E32-D22L
	Ultracompact, thin-sleeve		130	35		(0.005 dia.)	M6 screw	E32-D33
			25	16	4			E32-D331

Fiber Units with Reflective Sensors

- *1. The sensing distances are for white paper.
- *2. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
- *3. Indicates models that allow free cutting.

High-resolution mode Standard mode Super-high-speed mode *When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

Type	Appearance (mm) *3	Sensing distance (mm) *1			(Min. sensing object) (mm) *2	Min. bending radius (mm)	Features	Model number
Special-beam models	 	250 150 45	500 300 90			(0.005 dia.)	R4 M6 screw	E32-CC200R <i>NEW</i>
		250 150 45						E32-CC200
							3-dia. cylinder	E32-D32L
							M3 screw (small)	E32-C31
		120 75 22					2-dia. cylinder (small)	E32-D32
	 	6 to 15 mm; spot diameter: 0.1 to 0.6 mm				(0.005 dia.)	R25 Small spot (variable)	E32-C42+ E39-F3A
		Spot diameter of 0.5 to 1 mm at distances in the range 6 to 15 mm						E32-D32+ E39-F3A
		Spot diameter of 0.1 mm at 7 mm					Small spot	E32-C41+ E39-F3A-5
		Spot diameter of 0.5 mm at 7 mm						E32-C31+ E39-F3A-5
		Spot diameter of 0.2 mm at 17 mm					Long distance, small spot	E32-C41+ E39-F3B
	 	Spot diameter of 0.5 mm at 17 mm						E32-C31+ E39-F3B
		Spot diameter of 4 mm max. at distances in the range 0 to 20 mm						Long-distance sensing, parallel light
		250 150 45						E32-C31+ E39-F3C
Retroreflective		250 150 45				(0.005 dia.)	B4 Beam width: 11 mm	E32-D36P1
		10 to 250 10 to 250 10 to 250						E32-R21+ E39-R3 (Attached)
		150 to 1,500 150 to 1,500 150 to 1,500				(0.1 dia.)	R10 M6 screw	E32-R16+ E39-R1 (Attached)

Fiber Units with Reflective Sensors

Type	Appearance (mm) *3	Sensing distance (mm) *1			(Min. sensing object) (mm) *2	Min. bending radius (mm)	Features	Model number
Special-beam models			3.3			(0.005 dia.)	R25	Small level differences, high power, side-view E32-L25
			3.3					Small level differences, top-view E32-L25A
		10 to 4 10 to 4 10 to 4					R10	Ultracompact, flat-view E32-L24S
		2 to 6 (center: 4) 2 to 6 (center: 4) 2 to 6 (center: 4)						Heat resistant up to 105°C *4, top-view E32-L24L
		5.4 to 9 (center: 7.2) 5.4 to 9 (center: 7.2) 5.4 to 9 (center: 7.2)					R25	Heat resistant up to 105°C *4, top-view E32-L25L
		4 to 10 4 to 10 4 to 10						Heat resistant up to 200°C, flat-view E32-L86 NEW
		0 to 15 0 to 15 0 to 12						Wide-range sensing, flat-view E32-L16
Environment-resistant models	150°C*5		400 230 72			(0.005 dia.)	R35	Heat resistant up to 150°C E32-D51
	200°C*6		150 90 27				R10	Heat resistant up to 200°C E32-D81R-S E32-D81R
	350°C*6		100 60 18				R25	Heat resistant up to 350°C E32-D61-S E32-D61
	400°C*6		160 95 30			(0.005 dia.)	R40	Heat resistant up to 400°C, with sleeve E32-D73-S E32-D73
			70 40 10					Fluororesin cover, long distance E32-D12F
								Fluororesin cover, side-view E32-D14F NEW

*4. For continuous operation, use the products within a temperature range of -40°C to 90°C.

*5. For continuous operation, use the products within a temperature range of -40°C to 130°C.

*6. The maximum temperature that can be withstood varies with the location. Refer to dimensions diagrams for details.

Ordering Information

Application-specific Fiber Units

*1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.

*2. Indicates models that allow free cutting.

High-resolution mode Standard mode Super-high-speed mode *When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

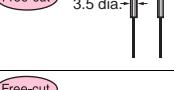
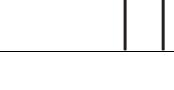
Type	Appearance (mm) *2	Sensing distance (mm)			Standard object (min. sensing object) (mm)*1	Min. bend-ing radius (mm)	Features	Model number			
Label-detection		10 10 10			4 dia. (0.1 dia.)	R25	Slot sensor (no adjustment of optical axis required)	E32-G14			
			4,500 3,400 900				Screw mounting, side-view	E32-T14			
Liquid-level detection		Applicable tube: Transparent tube with a diameter in the range 8 to 10 mm and a recommended wall thickness of 1 mm			R10	Compact	E32-L25T				
		Applicable tube: Transparent tube (no restriction on diameter)									
		Applicable tube: Transparent tube with a diameter of 3.2, 6.4, or 9.5 mm and a recommended wall thickness of 1 mm									
		Applicable tube: Transparent tube with a diameter in the range 6 to 13 mm and a recommended wall thickness of 1 mm									
		Liquid-contact models			R40	Heat resistant up to 200°C, fluororesin cover	E32-D82F1 E32-D82F2				
Application-specific models		0 to 15 0 to 15 0 to 12									
		10 to 20 10 to 20			R25	Variation of detection position within the detection range: 0.2 mm	E32-L16				
		15 to 25 15 to 25									
		15 to 18 15 to 18 15 to 15									
					R25	Heat resistant up to 300°C *4, *5	E32-L66				
Glass-substrate-mapping		15 to 38 (center: 25) 15 to 38 (center: 25)			R25	Resistant to tilting	E32-A09 				
		20 to 30 (center: 25) 20 to 30 (center: 25)									

*3. For continuous operation, use the products within a temperature range of -40°C to 130°C.

*4. The maximum temperature that can be withstood varies with the location. Refer to dimensions diagrams for details.

*5. These values are based on the assumption that there are no repeated sudden changes in temperature.

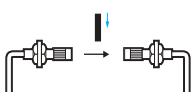
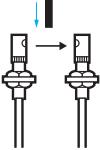
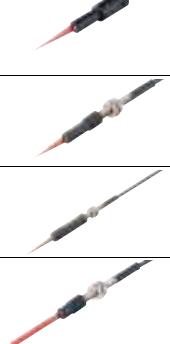
Application-specific Fiber Units

Type	Appearance (mm) *2	Sensing distance (mm)			Standard object (min. sensing object) (mm)*1	Min. bending radius (mm)	Features	Model number
Application-specific models Wafer-mapping					1,150	2 dia. (0.1 dia.)	 R1 Opening angle: 1.5°; optical axis adjusted before delivery	E32-A03
			250		890		Opening angle: 1.5°; with mounting flange; optical axis adjusted before delivery	E32-A03-1 <i>NEW</i>
					1,750		Long distance; opening angle: 6°	E32-T24S
					1,300	1.2 dia. (0.1 dia.)	Ultraslim (t = 2 mm); opening angle: 3°; optical axis adjusted before delivery	E32-A04
			460		340		Ultraslim (t = 2 mm); opening angle: 3°; with mounting flange; optical axis adjusted before delivery	E32-A04-1 <i>NEW</i>
			100					

Accessories

*1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.

Lens Units

Type	Appearance	Applicable Fiber Units	Sensing distance (mm)			Standard object (min. sensing object) (mm) *1	Features	Model number			
			High-res- olution mode	Standard mode	Super- high- speed						
Long-distance Lens Units		E32-T11L	4,000*2	3,200	840	4 dia. (0.1 dia.)	Long-distance sensing; opening angle: 5°C to 40°C (heat resistant up to 200°C)	E39-F1			
		E32-TC200	4,000*2	4,000*2	1,500						
		E32-T11R	4,000*2	3,700	970						
		E32-T11	4,000*2	3,600	930						
		E32-T11U	4,000*2	3,600	930						
		E32-T81R-S	2,650	2,100	520						
		E32-T61-S	4,000*2	3,400	900						
Through-beam Lens Units		E32-T11L	910	800	180	3 dia. (0.1 dia.)	Side-view, space-saving (heat resistant up to 200°C)	E39-F2			
		E32-TC200	840	700	160						
		E32-T11R	520	400	100						
		E32-T11	820	660	160						
		E32-T11U	820	660	160						
		E32-T81R-S	360	280	70						
		E32-T61-S	600	450	120						
Reflection Units		E32-T11L E32-TC200 E32-T11R E32-T11 E32-T11U E32-T81R-S E32-T61-S	---			---	Long distance reflection (heat resistant up to 200°C)	E39-F3			
		E32-C42	Spot diameter variable in the range 0.1 to 0.6 mm at distances in the range 6 to 15 mm								
		E32-D32	Spot diameter variable in the range 0.5 to 1 mm at distances in the range 6 to 15 mm								
		E32-C41	0.1-dia. spot at a distance of 7 mm								
		E32-C31	0.5-dia. spot at a distance of 7 mm								
		E32-C41	0.2-dia. spot at a distance of 17 mm								
		E32-C31	0.5-dia. spot at a distance of 17 mm								
Reflective Lens Units		E32-C31 E32-C41	Spot diameter of 4 mm max. at distances in the range 0 to 20 mm			Long-distance sensing, parallel light	E39-F3C	E39-F3C			

*2. The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm.

Accessories

Protective Spiral Tube

Appearance	Application	Applicable Fiber Units	Tube length	Model number
	Fiber protection	M3-screw models E32-D21□ E32-DC200E E32-DC200F□ E32-C31	500 mm	E39-F32A5
		(Except the E32-T21R.)	1 m	E39-F32A
			500 mm	E39-F32B5
		M3-screw models E32-T21□ (Except the E32-T21R.) E32-TC200E E32-TC200F□	1 m	E39-F32B
			500 mm	E39-F32C5
		M4-screw models E32-T11□ E32-TC200 E32-TC200B□ E32-T51	1 m	E39-F32C
			500 mm	E39-F32D5
			1 m	E39-F32D

Note: Before using a Protective Spiral Tube, remove the protective tube that protects the area between the head and the optical fiber provided with some models.

Other Accessories

Appearance	Application	Name	Applicable Fiber Units	Remarks	Model number
	Used to cut the fiber.	Cutter	Fiber Units that allow free cutting	Provided with applicable Fiber Units.	E39-F4
	Attachments for inserting thin fibers into Amplifier Units	Thin-fiber Attachments	Fiber Units that allow free cutting and have a 1.0-dia. sheath	• 2 per set • Provided with applicable Fiber Units.	E39-F9
	Used to extend fibers.	Fiber Connectors	Fiber Units that allow free cutting and have a 2.2-dia. sheath	---	E39-F10
	Easy-to-use, one-touch relay connectors		Fiber Units that allow free cutting	E39-F13: Used for Fiber Units with a 2.2-dia. sheath. E39-F14: Used for Fiber Units with a 1.0-dia. sheath. E39-F15: Used for Fiber Units with a sheath diameter between 1.0 and 2.2 mm.	E39-F13 E39-F14 E39-F15
	Used to bends in sleeves.	Sleeve Bender	E32-TC200B(4) E32-TC200F(4) E32-DC200F(4)	---	E39-F11

Ratings/Characteristics

Fiber Units

Item	Type	Standard models					
		Flexible		Standard	Break-resistant		
		E32-T1□R E32-D1□R	E32-T2□R E32-D2□R				
Ambient operating temperature *1	−40°C to 70°C						
Ambient humidity *1	35% to 85%						
Fiber material	Plastic (PVC coating)	Plastic (polyethylene coating)		Plastic (PVC coating)	Plastic (fluororesin coating)		
Degree of protection	IEC standard: IP67						
Item	Type	Special-beam models					
		Long-distance, high-power		Ultracompact, ultrafine-sleeve	Coaxial, small-spot		
		All other models	E32-D16				
Ambient operating temperature *1	−40°C to 70°C						
Ambient humidity *1	35% to 85%						
Fiber material	Plastic (polyethylene coating)	Plastic (PVC coating)	Plastic (combination of PVC, polyethylene, and polyolefin sheaths)		Plastic (PVC coating)		
Degree of protection	IEC standard: IP67	IEC standard: IP40	IEC standard: IP67				
Item	Type	Special-beam models					
		Area-sensing			Retroreflective		
		All other models	E32-D36P1 E32-T16	E32-T16W(R)	E32-R21	E32-R16	
Ambient operating temperature *1	−40°C to 70°C		−25°C to 55°C		−40°C to 70°C	−25°C to 55°C	
Ambient humidity *1	35% to 85%						
Fiber material	Plastic (PVC coating)	Plastic (polyethylene coating)	Plastic (PVC coating)	Plastic (polyethylene coating)			
Degree of protection	IEC standard: IP50 (IP67 for E32-T16)			IEC standard: IP67	IEC standard: IP66		
Item	Type	Special-beam models					
		Limited-reflective					
		All other models	E32-L25L E32-L24L		E32-L86		
Ambient operating temperature *1	−40°C to 70°C		−40°C to 105°C *2		−40°C to 200°C *3		
Ambient humidity *1	35% to 85%						
Fiber material	Plastic (polyethylene coating)			Glass (SUS spiral coating)			
Degree of protection	IEC standard: IP50 (IP40 for E32-L24S, E32-L16, and E32-L86)						

*1. There must be no icing or condensation within the range specified for the ambient operating temperature.

*2. For continuous operation, use the products within a temperature range of −40°C to 90°C.

*3. The maximum temperature that can be withstood varies with the location. Refer to dimensions diagrams for details.

Fiber Units

Item	Type	Environment-resistive models						
		Heat-resistant						
		E32-T5□ E32-D5□	E32-T8□R-S E32-D8□R-S	E32-T84S-S	E32-T6□-S E32-D6□-S	E32-D73-S		
Ambient operating temperature *1	–40°C to 150°C *4	–40°C to 200°C *3		–60°C to 350°C *3	–40°C to 400°C *3			
Ambient humidity *1	35% to 85%							
Fiber material	Plastic (fluororesin coating)	Glass (fluororesin coating)	Glass (SUS spiral coating)					
Degree of protection	IEC standard: IP67							

Item	Type	Environment-resistive models					
		Chemical-resistant			Vacuum-resistant		
		All other models	E32-T51F	E32-T81F-S	All other models	32-T84SV	
Ambient operating temperature *1	–40°C to 70°C	–40°C to 150°C *4		–40°C to 200°C *3	–25°C to 120°C	–25°C to 200°C	
Ambient humidity *1	35% to 85%						
Fiber material	Plastic (fluororesin cover)		Glass (fluororesin cover)	Glass (fluororesin coating)	Glass (SUS spiral coating)		
Degree of protection	IEC standard: IP67			---			

Item	Type	Application-specific models					
		Label-detection	Liquid-level detection			Wafer-mapping	
			All other models	E32-A01 E32-A02	E32-D82F		
Ambient operating temperature *1	–40°C to 70°C			–40°C to 200°C *3	–40°C to 70°C		
Ambient humidity *1	35% to 85%						
Fiber material	Plastic (polyethylene coating)		Plastic (fluororesin coating)	Fluororesin cover	Plastic (polyethylene coating)		
Degree of protection	IEC standard: IP67	IEC standard: IP50		IEC standard: IP68	IEC standard: IP50		
Other			Repeat accuracy: 1 mm max.		Repeat accuracy: 0.5 mm max.		

Item	Type	Application-specific models					
		Glass-substrate-alignment		Glass-substrate-mapping			
		All other models	E32-L66	E32-A09	E32-A09H	E32-A09H2	
Ambient operating temperature *1	–40°C to 70°C	0°C to 300°C *3, *5		–40°C to 70°C	–40°C to 150°C *4	–40°C to 300°C *3	
Ambient humidity *1	35% to 85%						
Fiber material	Plastic (polyethylene coating)	Glass (SUS spiral coating)	Plastic (polyethylene coating)	Plastic (fluororesin coating)	Glass (SUS spiral coating)		
Degree of protection	IEC standard: IP40						

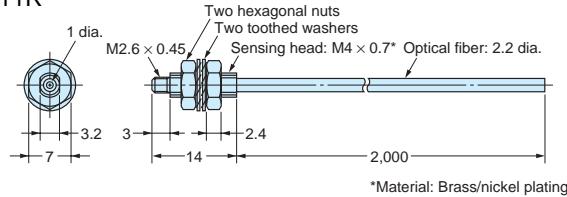
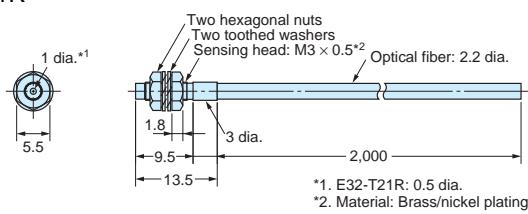
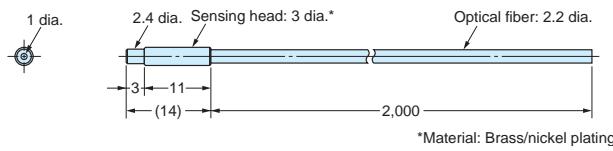
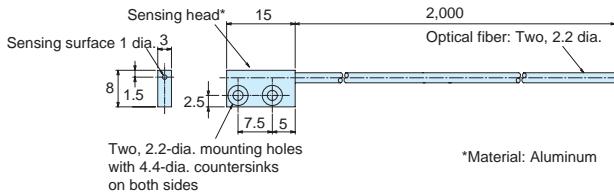
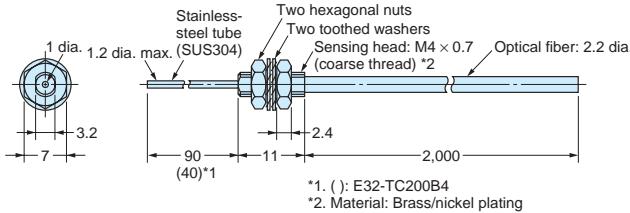
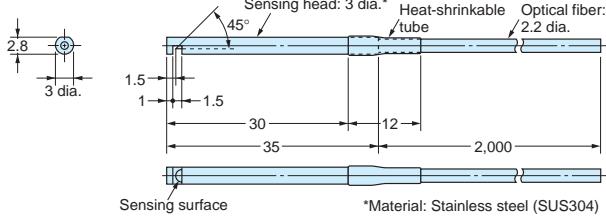
- *1. There must be no icing or condensation within the range specified for the ambient operating temperature.
- *2. For continuous operation, use the products within a temperature range of –40°C to 90°C.
- *3. The maximum temperature that can be withstood varies with the location. Refer to dimensions diagrams for details.
- *4. For continuous operation, use the products within a temperature range of –40°C to 130°C.
- *5. These values are based on the assumption that there are no repeated sudden changes in temperature.

Dimensions

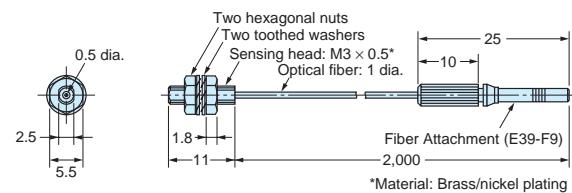
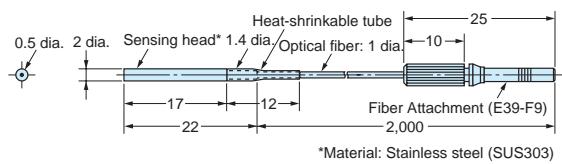
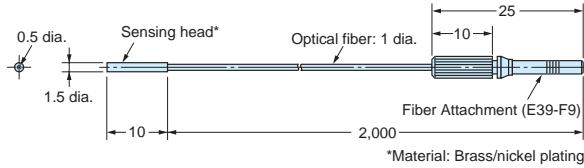
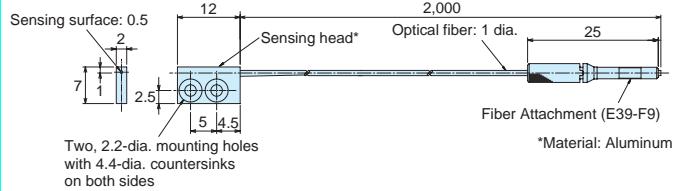
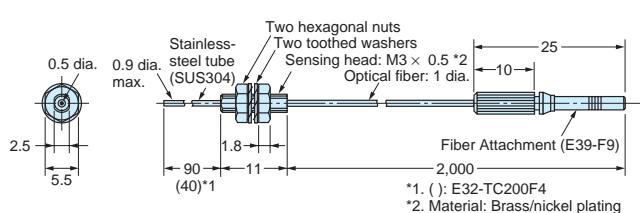
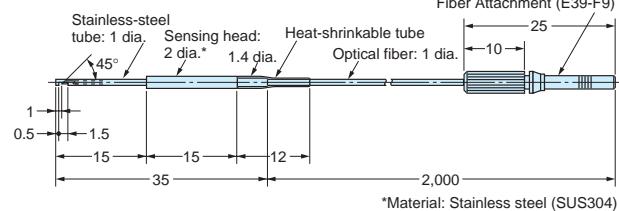
Through-beam Fiber Units

Standard/Flexible Models

(Free-cut) Indicates models that allow free cutting.

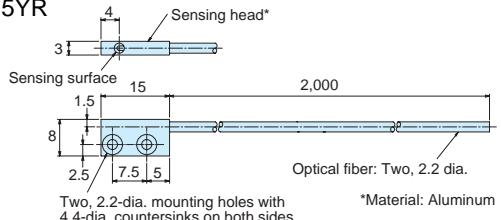
E32-TC200
E32-T11RE32-TC200A
E32-T21RE32-T12
E32-T12RE32-T15X
E32-T15XRE32-TC200B(B4)
E32-TC200BR(B4R)E32-T14L
E32-T14LR

E32-TC200E

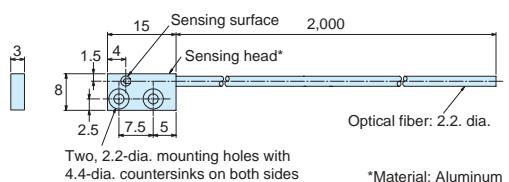
E32-T22
E32-T22RE32-T222
E32-T222RE32-T25X
E32-T25XRE32-TC200(F4)
E32-TC200F(F4R)E32-T24
E32-T24R

Through-beam Fiber Units

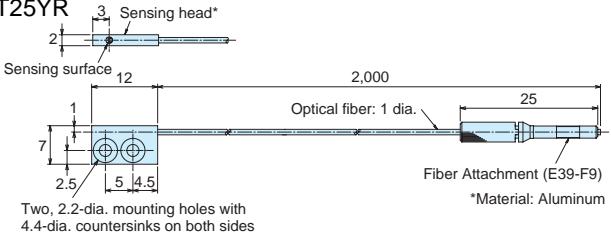
Standard/Flexible Models

E32-T15Y**E32-T15YR**

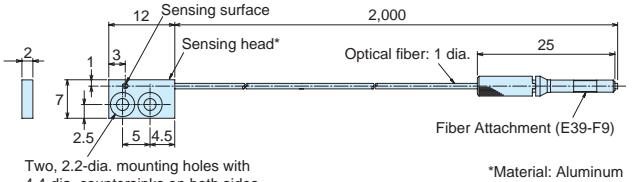
(Free-cut)

E32-T15Z**E32-T15ZR**

(Free-cut)

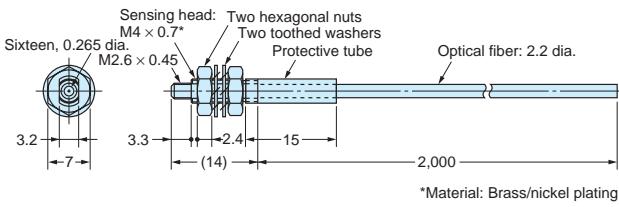
E32-T25Y**E32-T25YR**

(Free-cut)

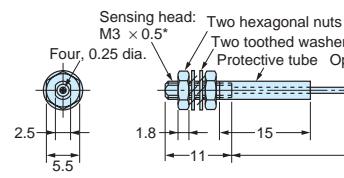
E32-T25Z**E32-T25ZR**

(Free-cut)

Break-resistant/Coated Models

E32-T11**E32-T11U**

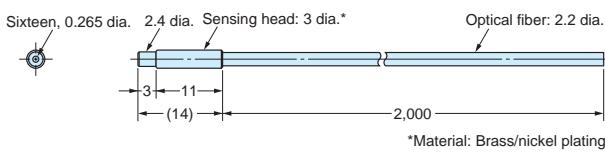
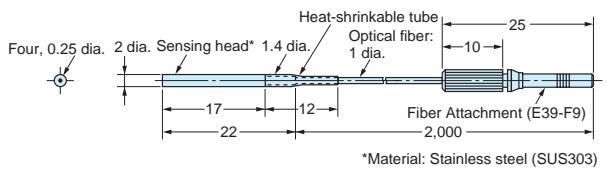
(Free-cut)

E32-T21

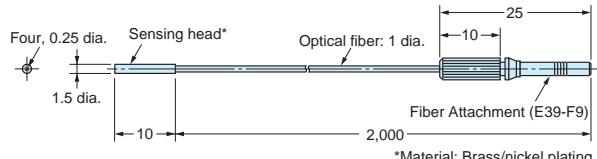
(Free-cut)

E32-T12B

(Free-cut)

**E32-T221B**

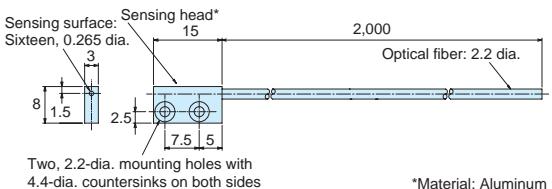
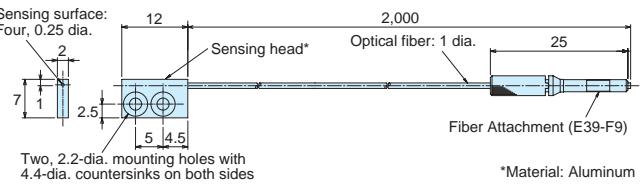
(Free-cut)

E32-T22B

(Free-cut)

E32-T15XB

(Free-cut)

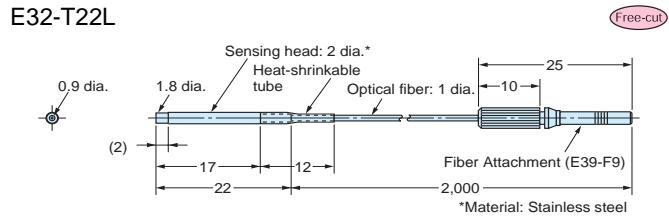
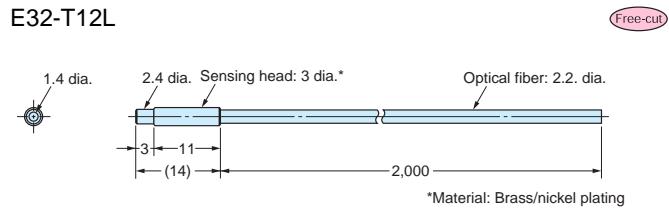
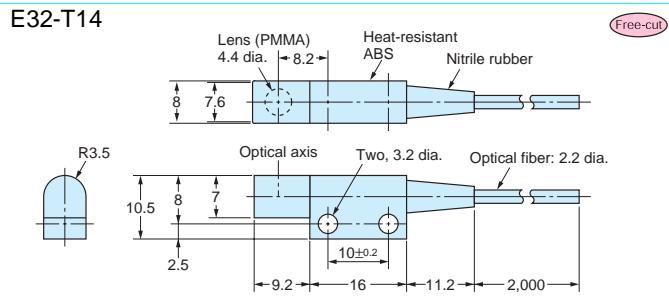
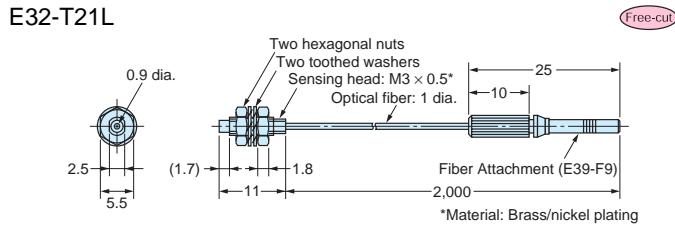
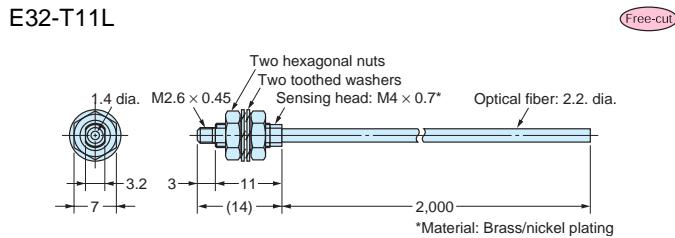
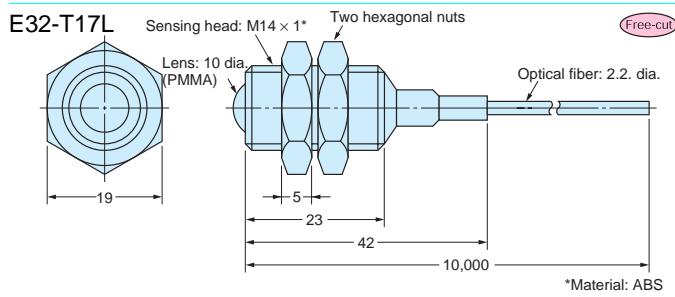
**E32-T25XB**

(Free-cut)

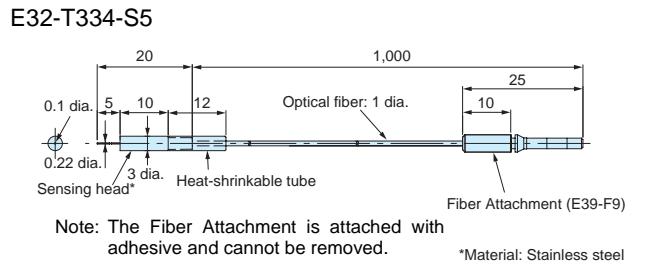
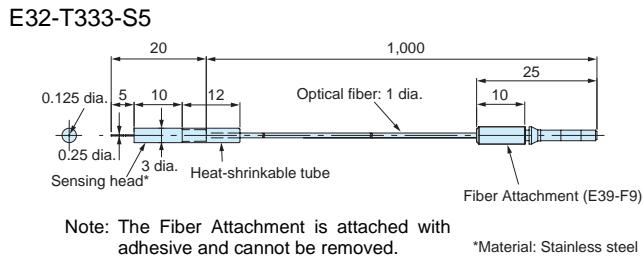
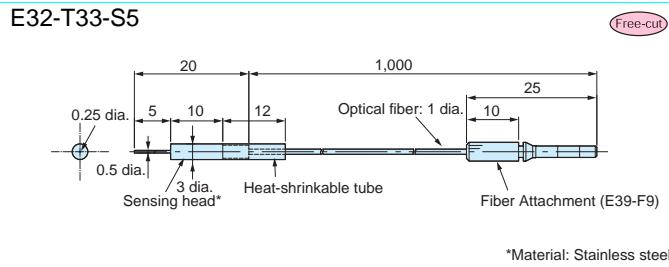
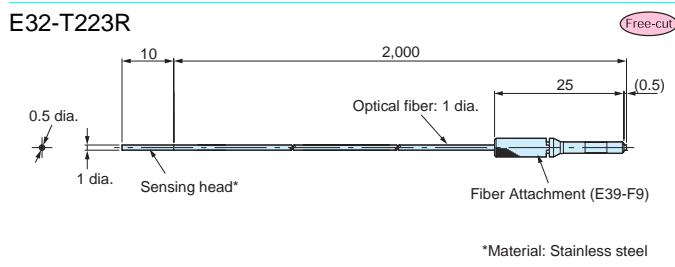
Through-beam Fiber Units

Long-distance/High-power Models

Indicates models that allow free cutting.



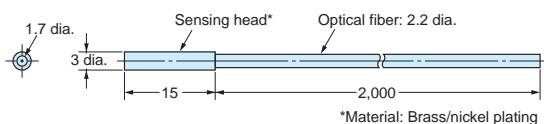
Ultracompact/Thin-sleeve Models



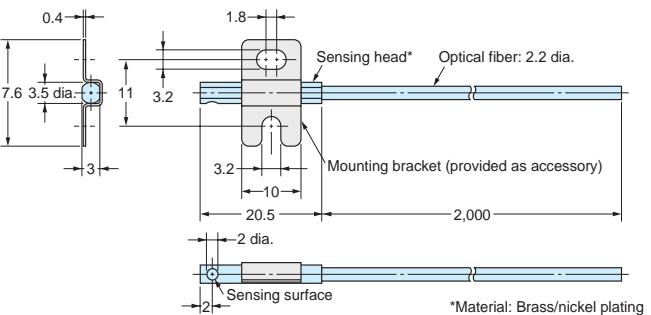
Through-beam Fiber Units

Fine-beam (narrow vision field) Models

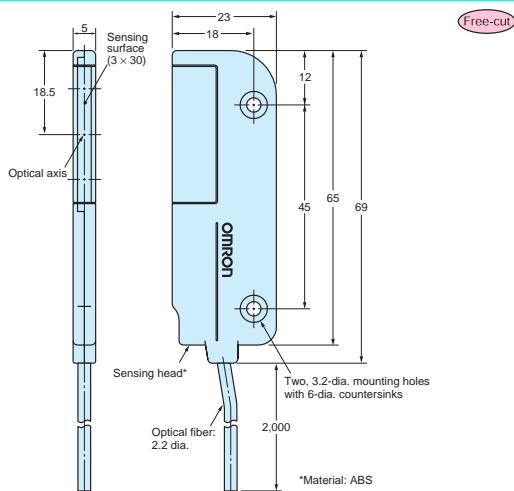
E32-T22S



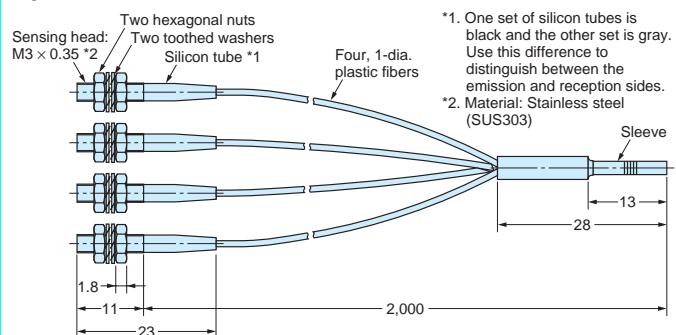
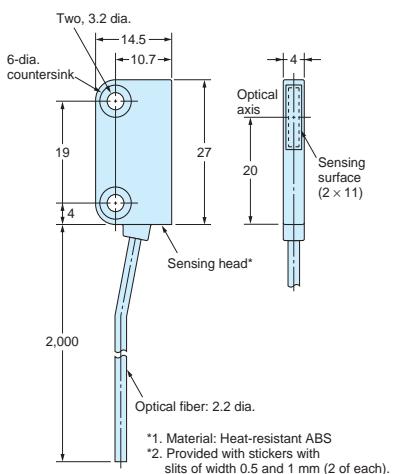
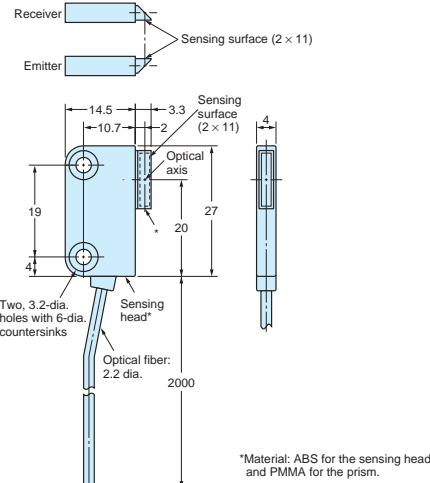
E32-T24S



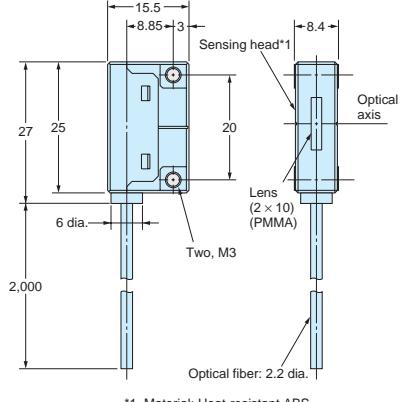
Area-sensing Models

E32-T16W
E32-T16WR

E32-M21

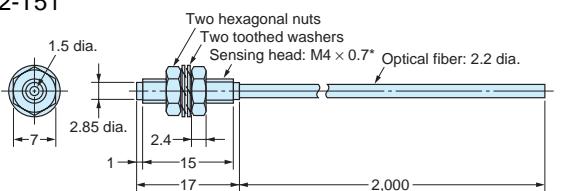
E32-T16P
E32-T16PRE32-T16J
E32-T16JR

E32-T16



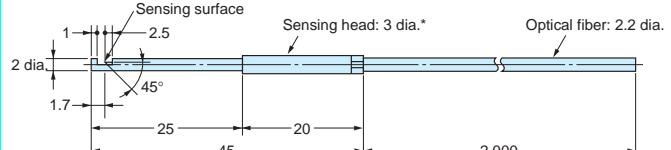
Heat-resistant Models

E32-T51



Note: The maximum allowable temperature is 150°C. The maximum allowable temperature for continuous operation is 130°C.

E32-T54

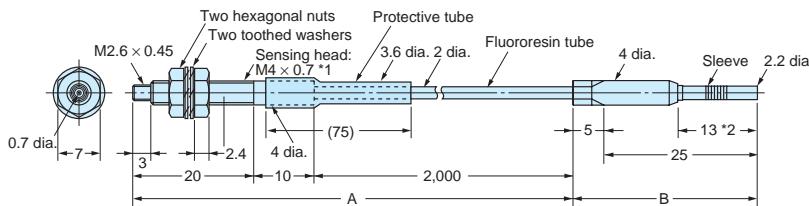


Note: The maximum allowable temperature is 150°C. The maximum allowable temperature for continuous operation is 130°C.

Through-beam Fiber Units

Heat-resistant Models

E32-T81R-S

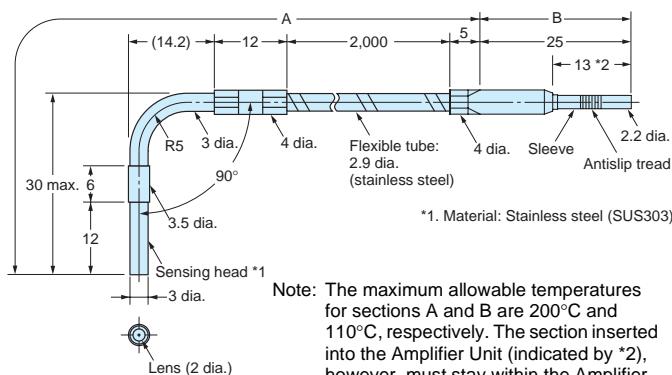


Indicates models that allow free cutting.

*1. Material: Stainless steel (SUS303)

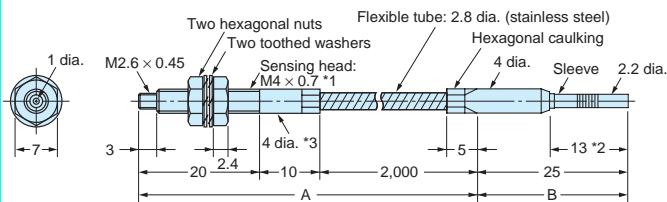
Note: The maximum allowable temperatures for sections A and B are 200°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

E32-T84S-S



Note: The maximum allowable temperatures for sections A and B are 200°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

E32-T61-S

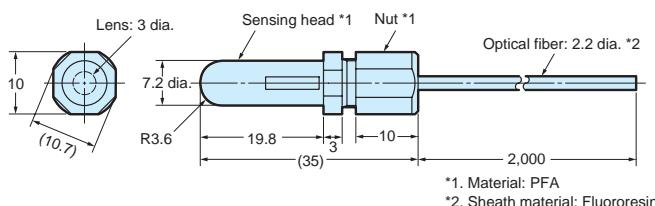


*1. Material: Stainless steel (SUS303)
*3. The diameter is 6 mm if the fiber length exceeds 10 m.

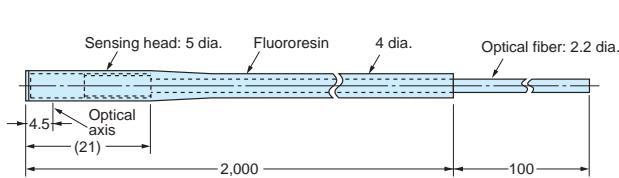
Note: The maximum allowable temperatures for sections A and B are 200°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

Chemical-resistant Models

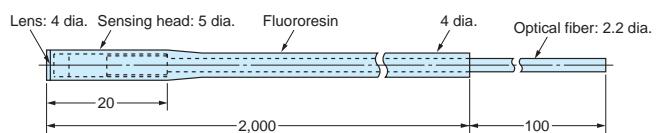
E32-T11F



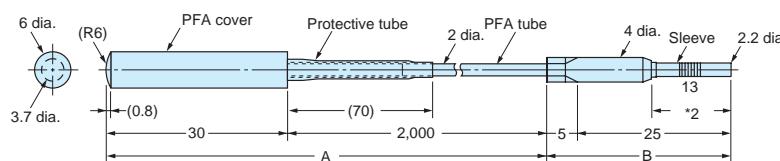
E32-T14F



E32-T12F



E32-T81F-S

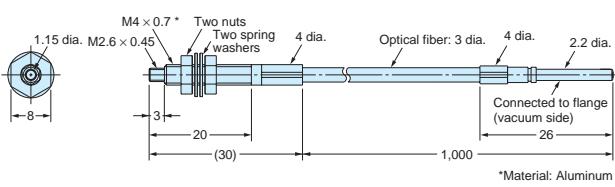


Note: The maximum allowable temperatures for sections A and B are 200°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

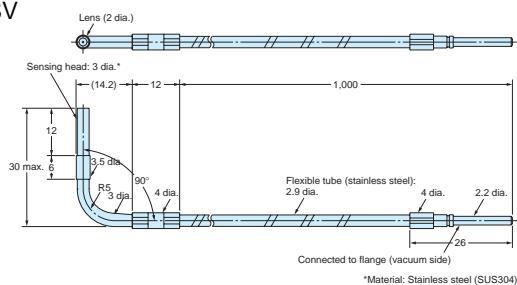
Through-beam Fiber Units

Vacuum-resistant Models

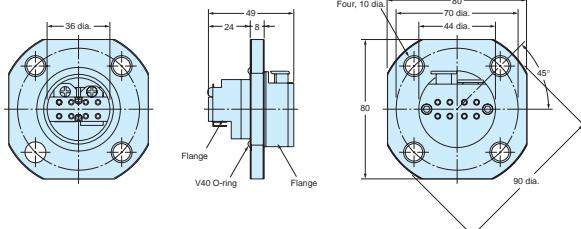
E32-T51V



E32-T84SV

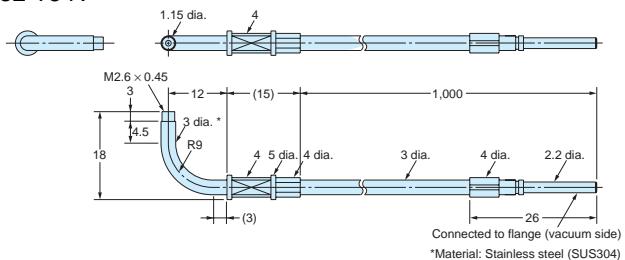


E32-VF4

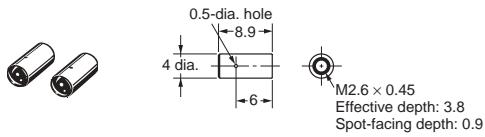


- Note 1. Perform mounting so that the V15 O-ring is on the atmospheric-pressure side of the vacuum chamber wall.
 2. Mounting-hole cutout dimensions: 14.5 dia. ± 0.2 mm

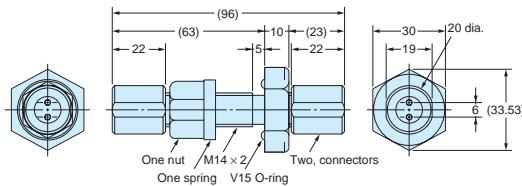
E32-T54V



E39-F1V



E32-VF1



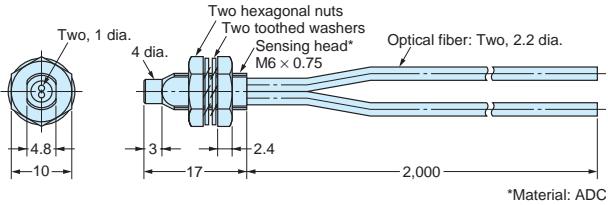
- Note 1. Perform mounting so that the V15 O-ring is on the atmospheric-pressure side of the vacuum chamber wall.
 2. Mounting-hole cutout dimensions: 14.5 dia. ± 0.2 mm

Dimensions

Fiber Units with Reflective Sensors

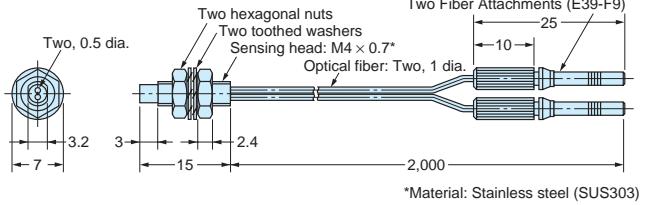
Standard/Flexible Models

E32-DC200
E32-D11R

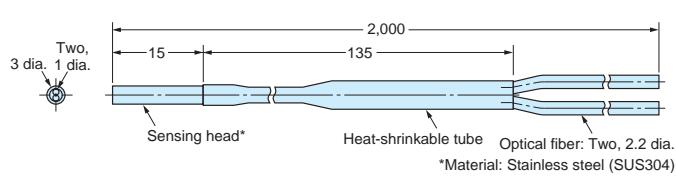


(Free-cut) Indicates models that allow free cutting.

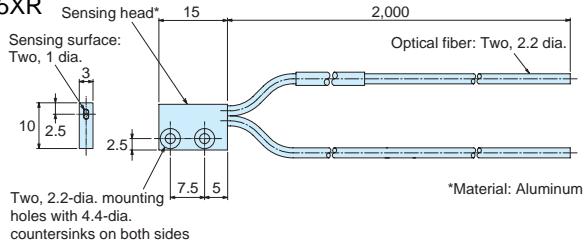
E32-D211
E32-D211R



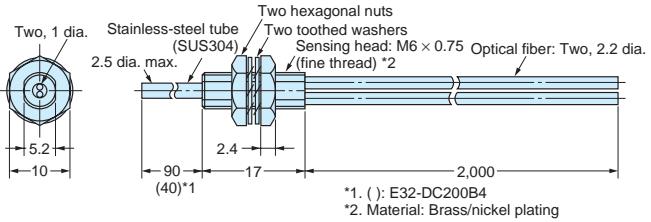
E32-D12
E32-D12R



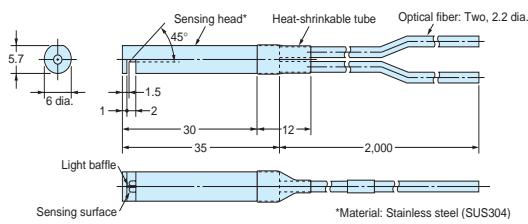
E32-D15X
E32-D15XR



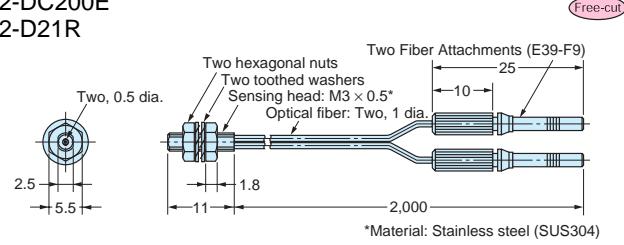
E32-DC200B(B4)
E32-DC200BR(B4R)



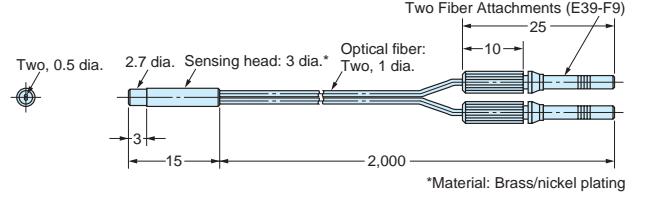
E32-D14L
E32-D14LR



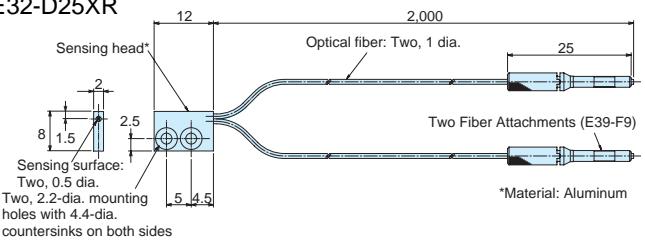
E32-DC200E
E32-D21R



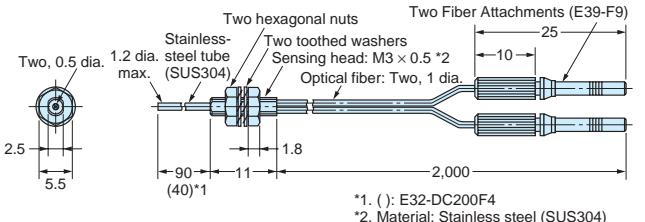
E32-D22
E32-D22R



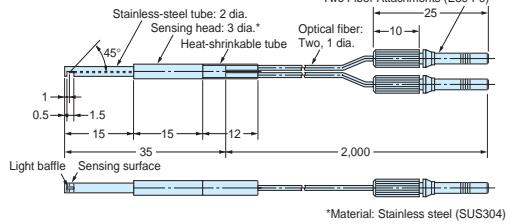
E32-D25X
E32-D25XR



E32-DC200F(F4)
E32-DC200FR(F4R)



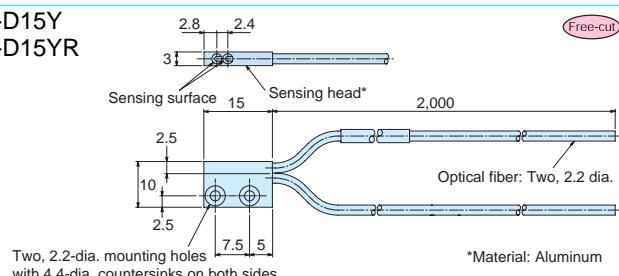
E32-D24
E32-D24R



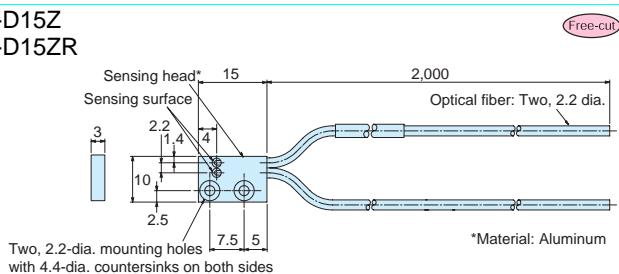
Fiber Units with Reflective Sensors

Standard/Flexible Models

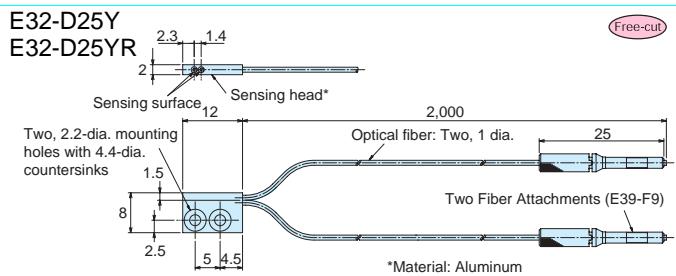
E32-D15Y
E32-D15YR



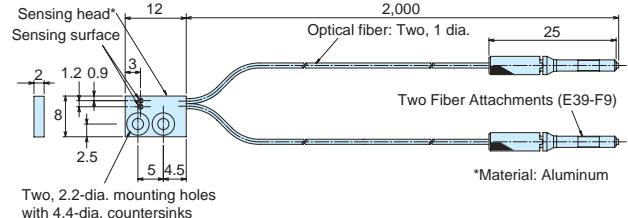
E32-D15Z
E32-D15ZR



E32-D25Y
E32-D25YR

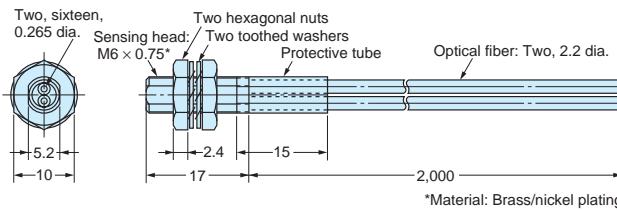


E32-D25Z
E32-D25ZR

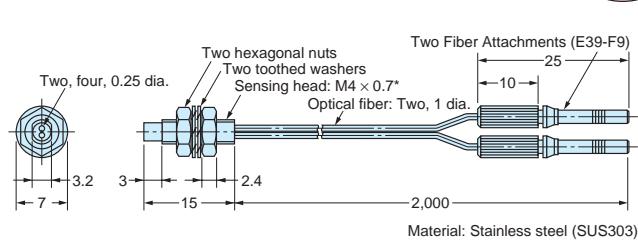


Break-resistant/Coated Models

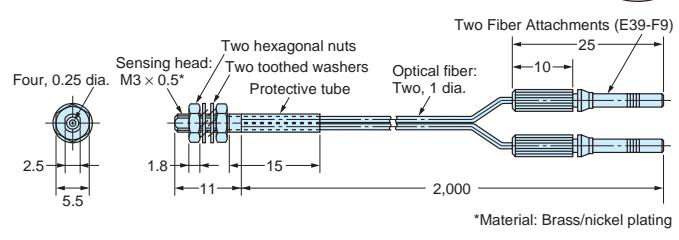
E32-D11
E32-D11U



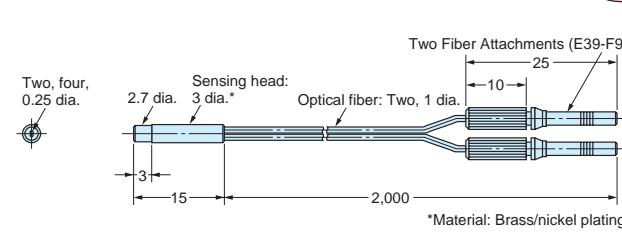
E32-D21B



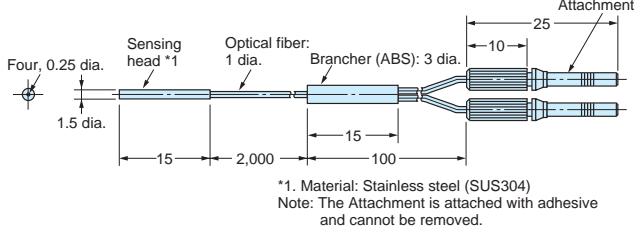
E32-D21



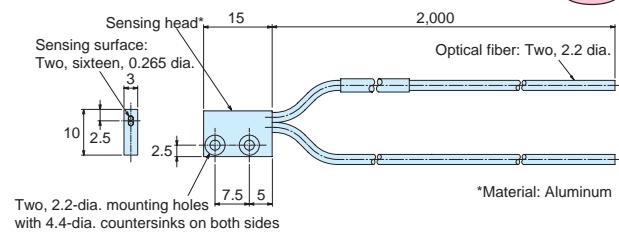
E32-D221B



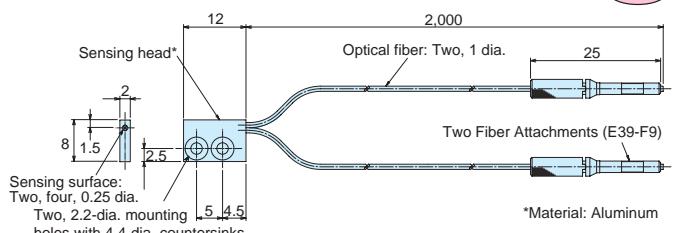
E32-D22B



E32-D15XB



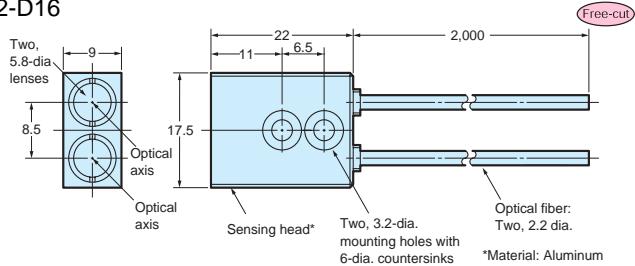
E32-D25XB



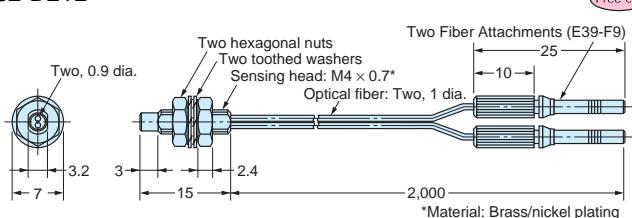
Fiber Units with Reflective Sensors

Long-distance/High-power Models

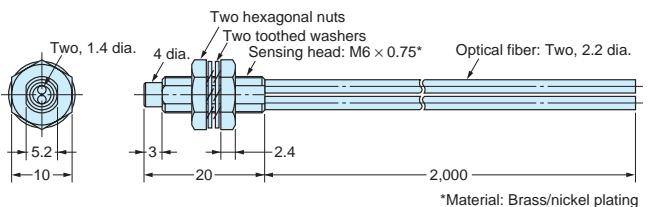
E32-D16



E32-D21L

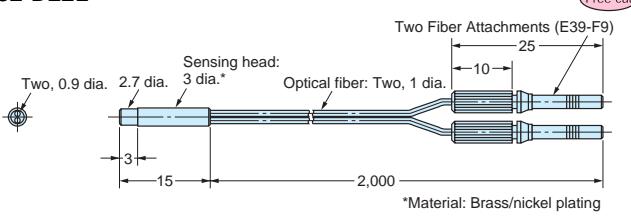


E32-D11L



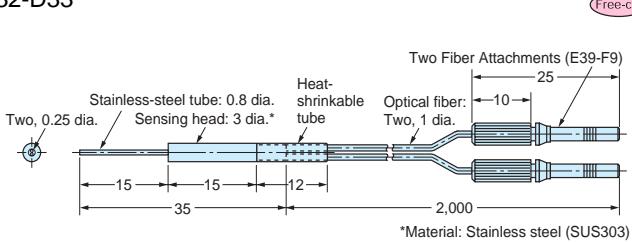
E32-D22L

E32-D22L

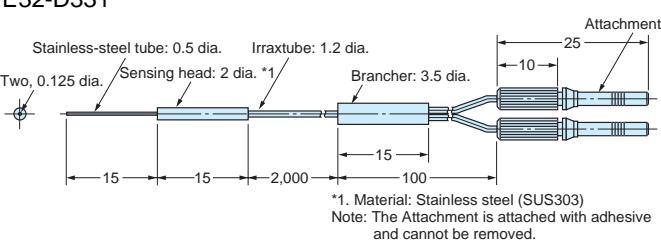


Ultracompact/Thin-sleeve Models

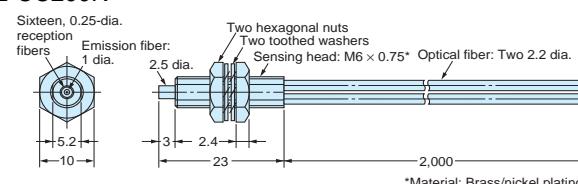
E32-D33



E32-D331

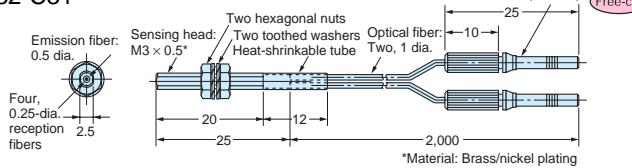


Coaxial/Small-spot Models

E32-CC200
E32-CC200R

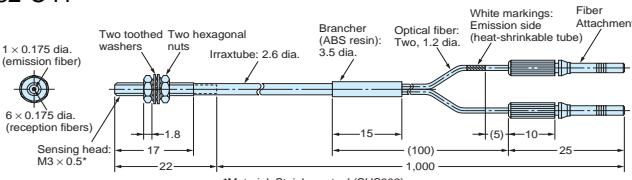
Note: There is a white line on the fiber that is inserted in the emitter-side port.

E32-C31



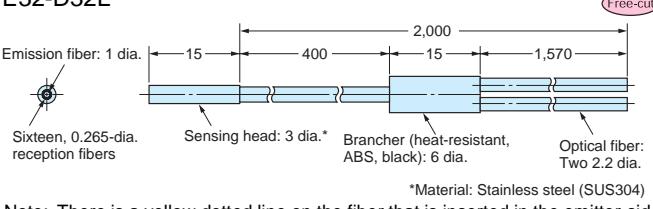
- Note 1. There is a white line on the cable fiber that is inserted in the emitter-side port.
2. The core diameter of the sensing head is assumed to lie in the range 2.44 to 2.49 mm.

E32-C41



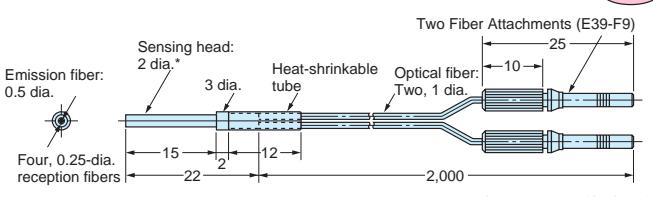
Note: The Fiber Attachment is attached with adhesive and cannot be removed.

E32-D32L



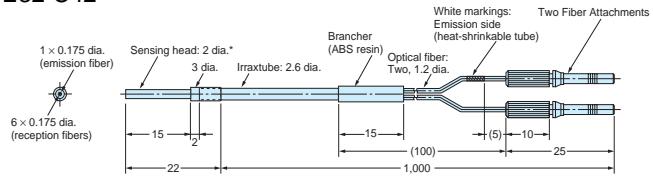
Note: There is a yellow dotted line on the fiber that is inserted in the emitter-side port.

E32-D32



Note: There is a white line on the cable fiber that is inserted in the emitter-side port.

E32-C42

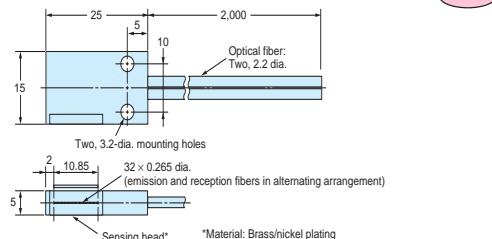


Note: The Fiber Attachment is attached with adhesive and cannot be removed.

Fiber Units with Reflective Sensors

Area-sensing Models

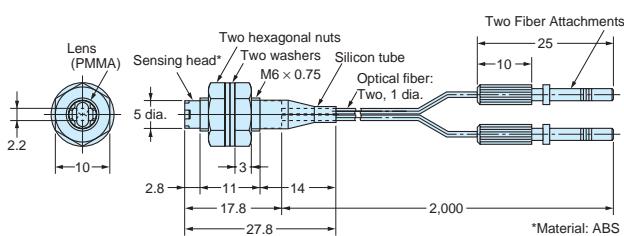
E32-D36P1



Retroreflective Fiber Units

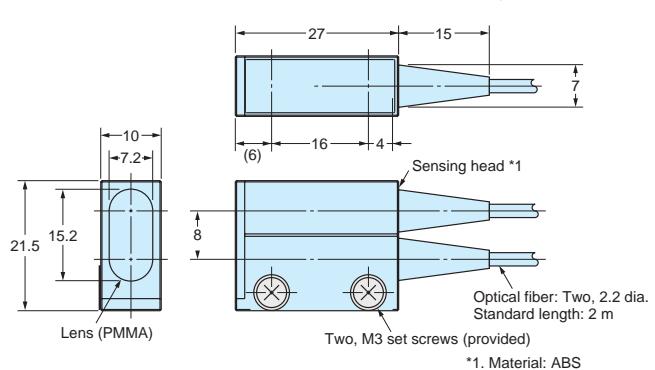
E32-R21

(An E39-R3 Reflector is provided as an accessory.)



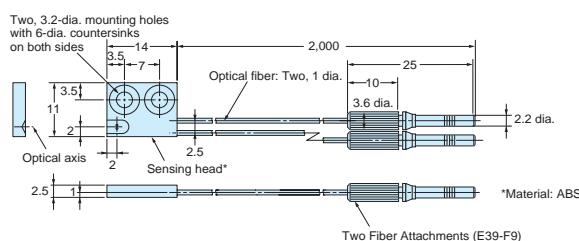
E32-R16

(An E39-R1 Reflector is provided as an accessory.)

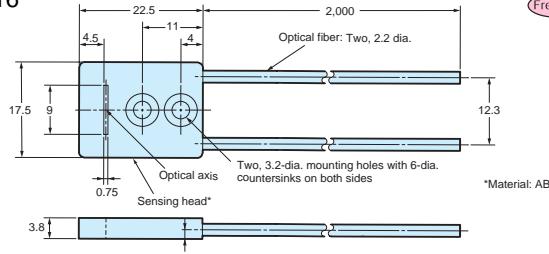


Limited-reflective Models

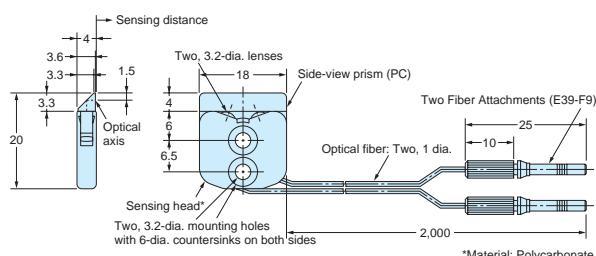
E32-L24S



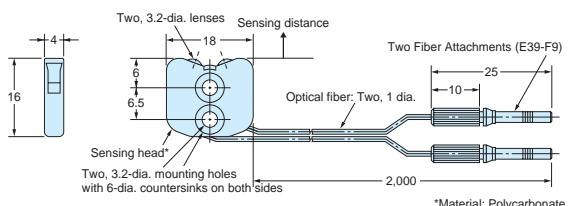
E32-L16



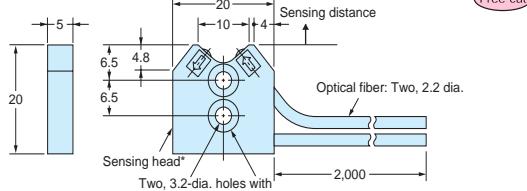
E32-L24L



E32-L25L

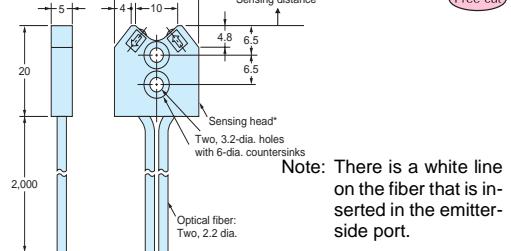


E32-L25



Note: There is a white line on the fiber that is inserted in the emitter-side port.

E32-L25A

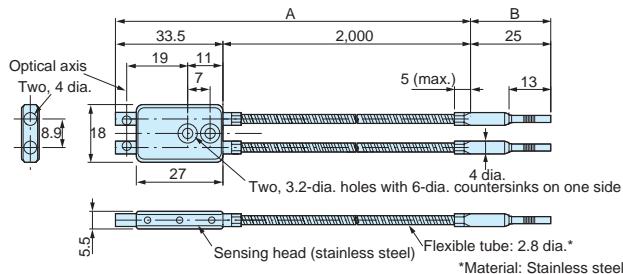


Note: There is a white line on the fiber that is inserted in the emitter-side port.

Fiber Units with Reflective Sensors

Limited-reflective Models

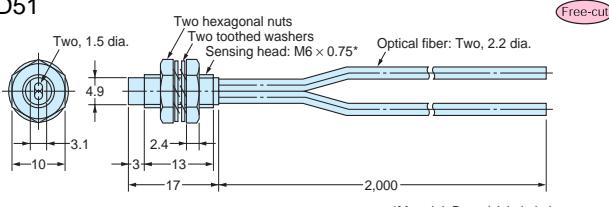
E32-L86



Note: The maximum allowable temperatures for sections A and B are 200°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

Heat-resistant Models

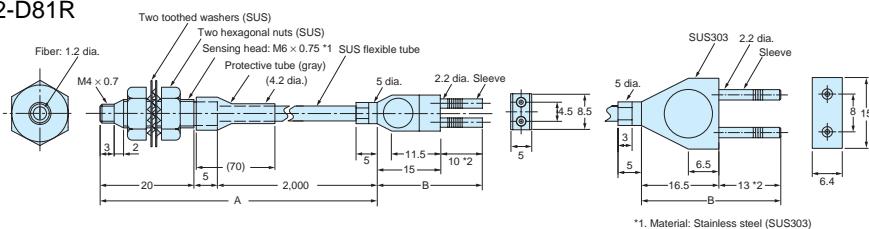
E32-D51



Note: The maximum allowable temperature is 150°C. The maximum allowable temperature for continuous operation is 130°C.

E32-D81R-S

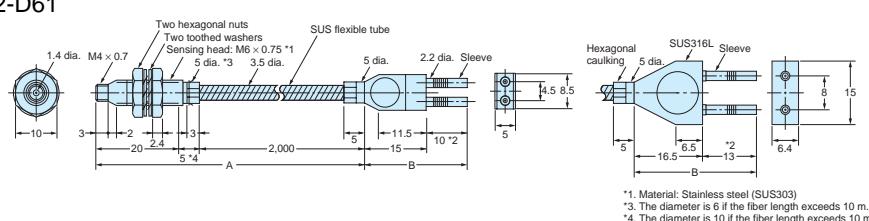
E32-D81R



Note: The maximum allowable temperatures for sections A and B are 200°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

E32-D61-S

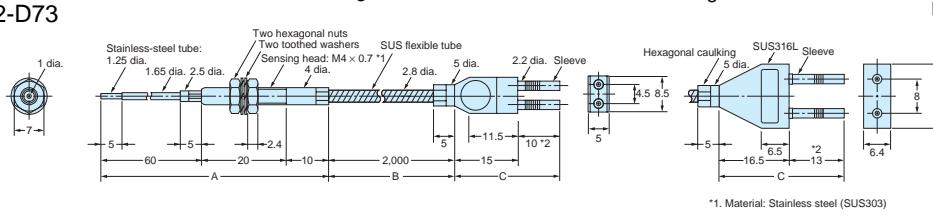
E32-D61



Note: The maximum allowable temperatures for sections A and B are 350°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

E32-D73-S

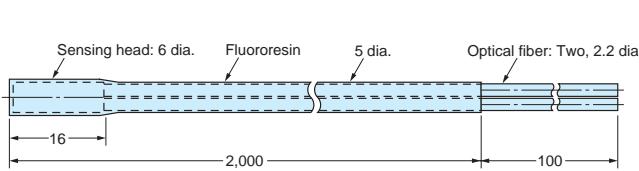
E32-D73



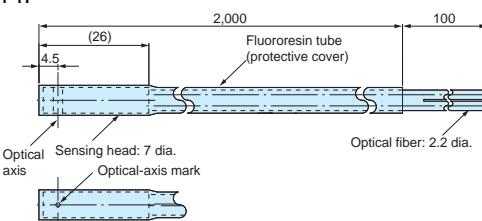
Note: The maximum allowable temperatures for sections A, B, and C are 400°C, 300°C, and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

Chemical-resistant Models

E32-D12F



E32-D14F

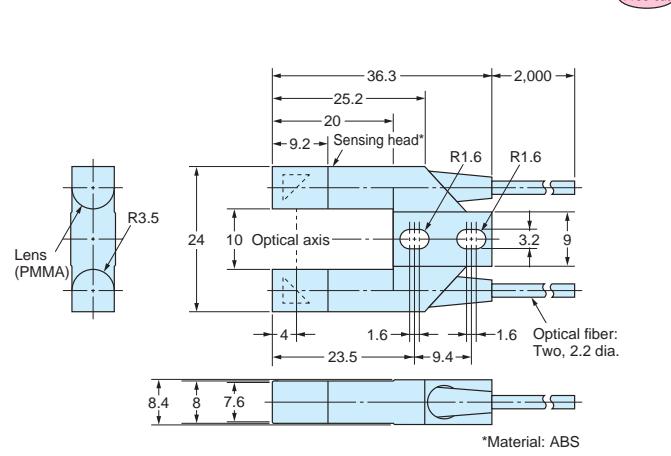


Dimensions

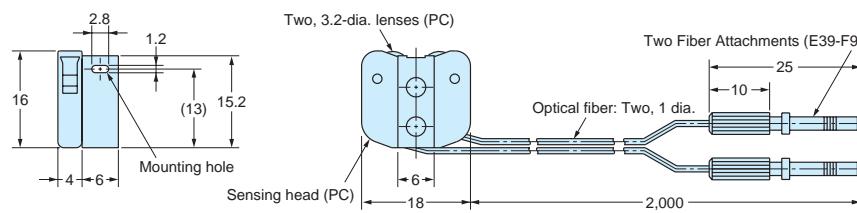
Application-specific Fiber Units

Label-detection Models

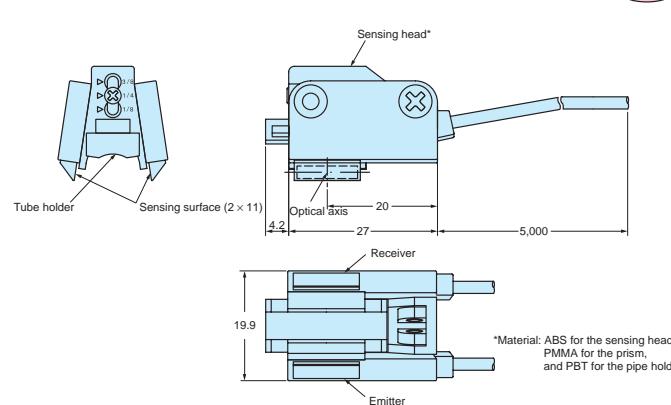
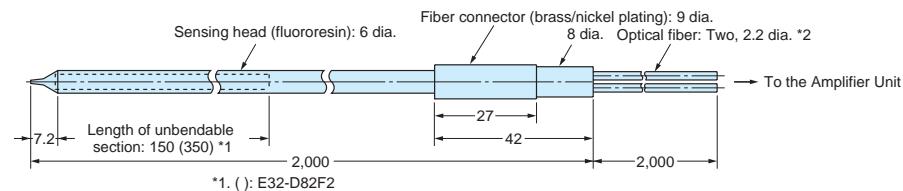
E32-G14



E32-L25T



E32-A01

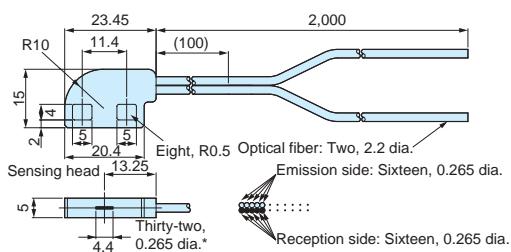
E32-D82F1
E32-D82F2

*1. (): E32-D82F2

*2. The 2-m section of optical fiber on the Amplifier-unit side is plastic and therefore allows free cutting.

Liquid-level Detection Models

E32-D36T

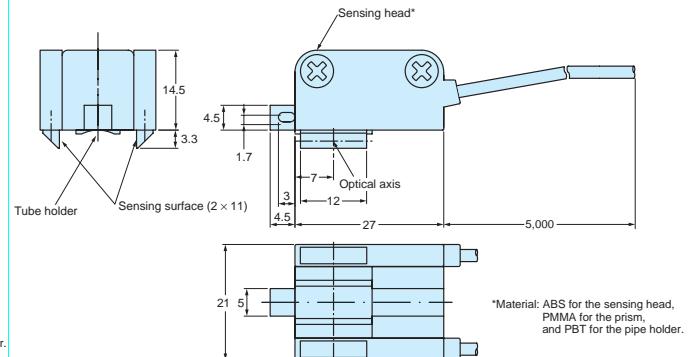


(Free-cut)

(Free-cut)

(Free-cut)

E32-A02

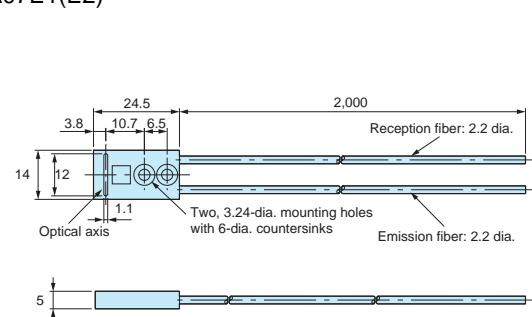


(Free-cut)

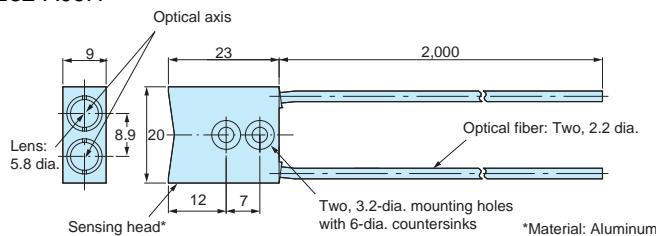
Application-specific Fiber Units

Models for Glass-substrate Alignment/Mapping

E32-A08
E32-A07E1(E2)

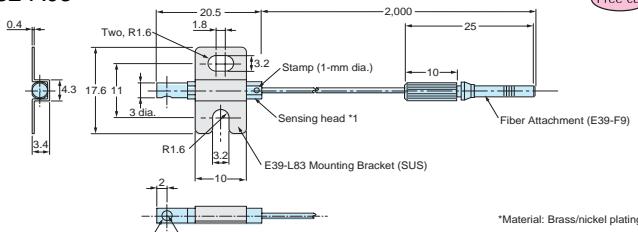


E32-A09
E32-A09H



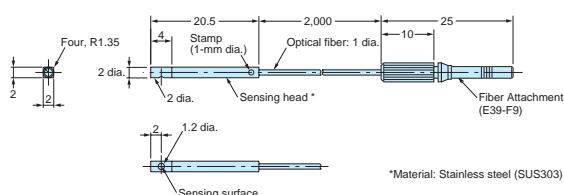
Wafer-mapping Models

E32-A03



Note: Use the stamped surface and its opposing surface as installation (reference) surfaces.

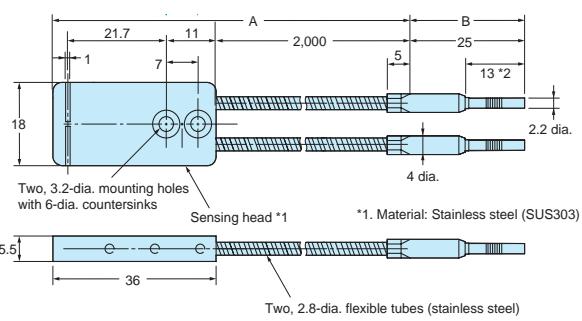
E32-A04



Note: Use the stamped surface and its opposing surface as installation (reference) surfaces.

(Free-cut)

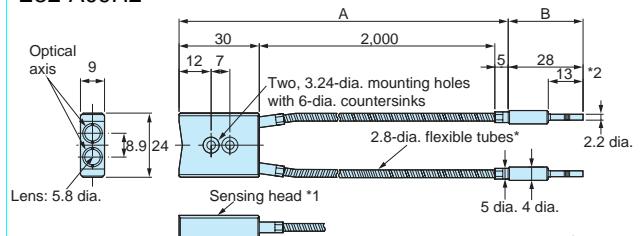
E32-L66



Note: The maximum allowable temperatures for sections A and B are 300°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

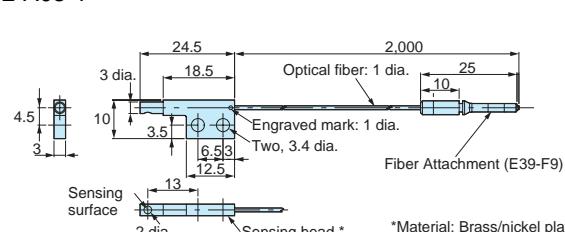
(Free-cut)

E32-A09H2



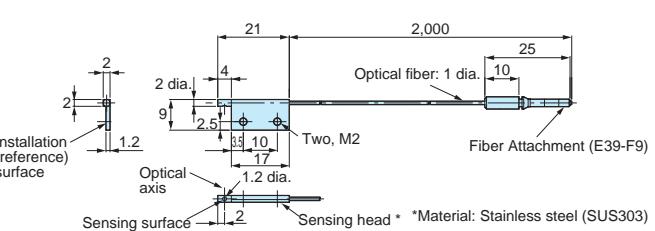
Note: The maximum allowable temperatures for sections A and B are 300°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

E32-A03-1



Note: Use the stamped surface and its opposing surface as installation (reference) surfaces.

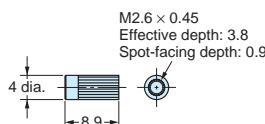
E32-A04-1



(Free-cut)

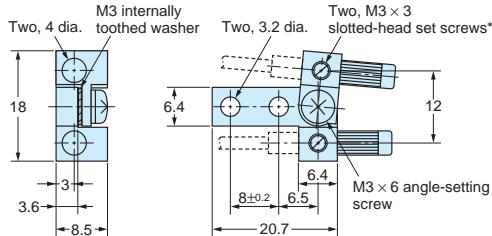
Accessories

Lens Units

Lens Units
E39-F1

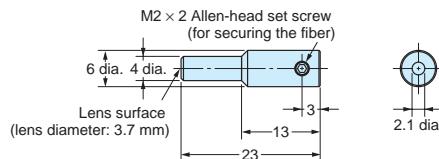
Material:
Brass for the body and optical glass for the lens itself.

Note: Two per set.

Reflection Unit with Lens
E39-F3

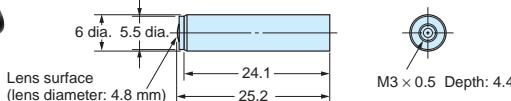
Material:
Brass for the body and aluminum for the base.

*Secure the fiber head with the slotted-head set screws. Do not insert a lens (E39-F1).

Lens Unit for Reflective Fiber Units
E39-F3A

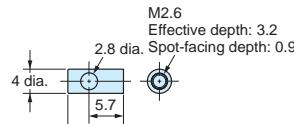
Material:
Aluminum for body and optical glass for lens.

Note: This is the Lens Unit for the E32-D32 and E32-C42.

Lens Unit for Reflective Fiber Units
E39-F3B

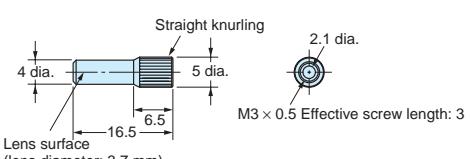
Material:
Aluminum for body and optical glass for lens.

Note: This is the Lens Unit for the E32-C31 and E32-C41.

Side-view Units
E39-F2

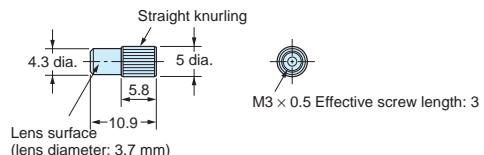
Material:
Brass for the body and optical glass for the lens itself.

Note: Two per set.

Lens Unit for Reflective Fiber Units
E39-F3A-5

Material:
Aluminum for body and optical glass for lens

Note: This is the Lens Unit for the E32-C31 and E32-C41.

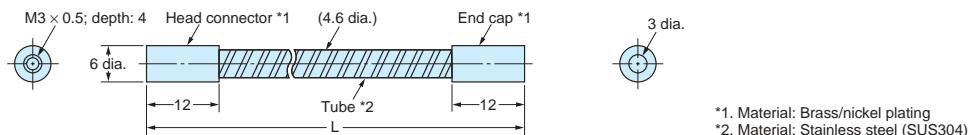
Lens Unit for Reflective Fiber Units
E39-F3C

Material:
Aluminum for body and optical glass for lens.

Note: This is the Lens Unit for the E32-C31 and E32-C41.

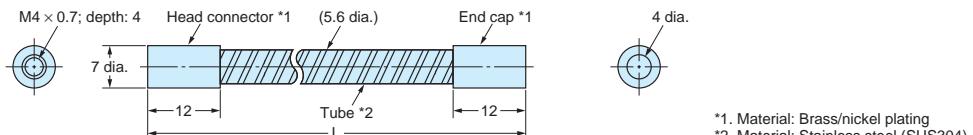
Accessories**Protective Spiral Tubes**

E39-F32A/F32A5
E39-F32B/F32B5



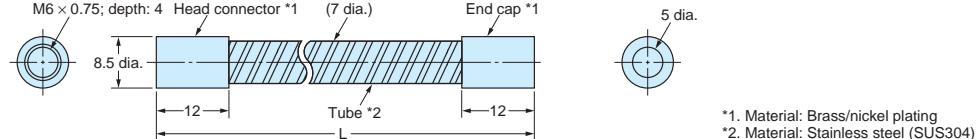
Note 1. The length L is 1,000 for the E39-F32A-/F32B and 500 for the E39-F32A5-/F32B5.
2. The E39-F32B(5) consists of two E39-F32A(5)s.

E39-F32C/F32C5



Note: The length L is 1,000 for the E39-F32C and 500 for the E39-F32C5.

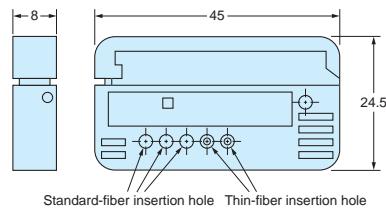
E39-F32D/F32D5



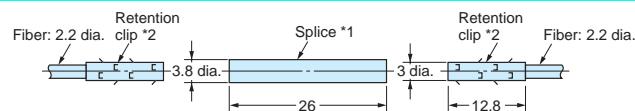
Note: The length L is 1,000 for the E39-F32D and 500 for the E39-F32D5.

Other Accessories

Fiber Cutter
E39-F4

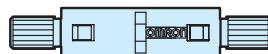


Fiber Connector
E39-F10



*1. Material: Polyester
*2. Material: Brass

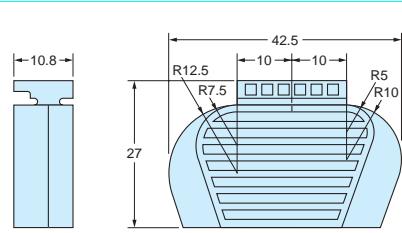
Fiber Connector
E39-F13
E39-F14
E39-F15



Note: Dimension A varies with the model number as shown in the following table.

Model	Dimension A
E39-F13	2.4
E39-F14	1.2
E39-F15	2.4/1.2

Sleeve Bender
E39-F11



Precautions

Precautions for Correct Use

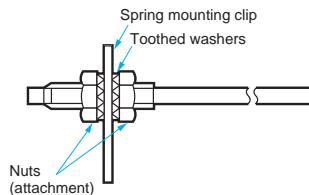
■ Fiber Units

Mounting

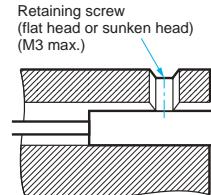
Tightening Force

The tightening force applied to the Fiber Unit should be as follows:

Screw-mounting Model



Cylindrical Model



Fiber Units	Clamping torque
M6 screw/ 6-mm dia. cylinder	0.98 N·m max.
M3/M4 screw	0.78 N·m max.
2-mm dia./3-mm dia. cylinder	0.29 N·m max.
1.5-mm dia./1-mm dia. cylinder	0.2 N·m max.
E32-T12F 5-mm dia. fluororesin model	0.78 N·m max.
E32-D12F 6-mm dia. fluororesin model	
E32-L25A	
E32-M21	Up to 5 mm to the tip: 0.49 N·m max. More than 5 mm from the tip: 0.78 N·m max.
E32-T16	0.49 N·m max.
E32-R21	0.39 N·m max.
E32-T16W(R) E32-T16P(R) E32-T16J(R) E32-L24S E32-L24L E32-T25L	0.29 N·m max.

Use a proper-sized wrench.



Fiber Cutting Procedure

Cut a thin fiber as follows:

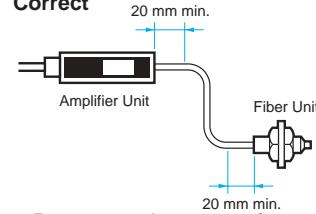
①	An attachment is temporarily fitted to a thin fiber before shipment.	
②	Secure the attachment after adjusting the position of it in the direction indicated by the arrow.	
③	Insert the fiber to be cut into the E39-F4.	
④	Finished state (proper cutting state)	

Note: Insert the fiber in the direction indicated by the arrow.

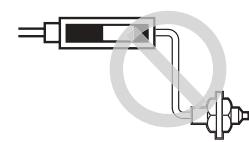
Connection

- Do not pull or press the Fiber Units. The Fiber Units have a withstand force of 9.8 N or 29.4 N maximum.
- Do not bend the Fiber Unit beyond the permissible bending radius given under *Ordering Information*.
- Do not bend the edge of the Fiber Units (excluding the E32-T□R and E32-D□R).

Correct

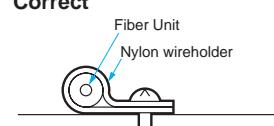


Incorrect

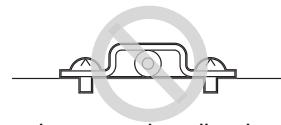


- Do not apply excess force on the Fiber Units.

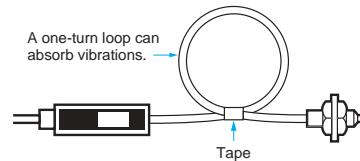
Correct



Incorrect

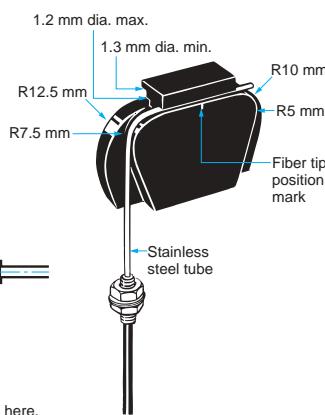
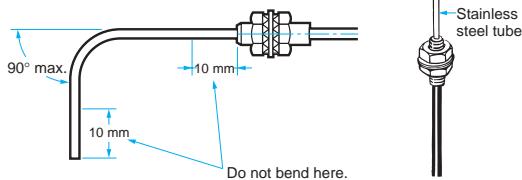


The Fiber Head could be broken by excessive vibration. To prevent this, the following is effective:



E39-F11 Sleeve Bender

- The bending radius of the stainless steel tube should be as large as possible. The smaller the bending radius becomes, the shorter the sensing distance will be.
- Insert the tip of the stainless steel tube to the Sleeve Bender and bend the stainless steel tube slowly along the curve of the Sleeve Bender (refer to the figure).

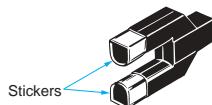


Heat-resistant Fiber Units (E32-D51 and E32-T51)

- The fibers of these Units cannot be extended using the E39-F10 Fiber Connector.
- The maximum allowable temperature for continuous operation with these Units is 130°C. It is 150°C for short-term use.

E32-T14 and E32-G14

These Units may enter the light-ON state if there are reflecting objects at the ends of the lenses. In this case, attach the black stickers provided to the ends of the lenses.



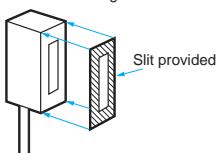
Wafer Sensors (E32-L25(A))

- To ensure correct performance, insert the fiber with a white line into the emitter-side port of the Amplifier Unit.

E32-T16 and E32-T16P

Example

E32-T16's sensing head



To use the slit provided, peel off the backing sheet, align it with the edges of the sensing surface, and attach it to the sensing head. Use the slit in applications where saturation occurs (i.e., changes in light intensity cannot be obtained) due to short sensing distances.

E32-M21

Separate the 4 fibers by distances sufficient to prevent interference.

Vacuum-resistant Fiber Units (E32-V)

Although Flanges, Fiber Units on the vacuum side, and Lens Units have been cleaned, as an extra precaution, clean these products with alcohol before use in high-vacuum environments to ensure that they are properly degreased.

Liquid-level Detection Sensors (Tube-mounting Models)

- Secure the Fiber Unit using the unbendable section. Otherwise, the liquid-level detection position may be displaced.
- For applications in hazardous environments, install the Fiber Unit in the hazardous environment but install the Amplifier Unit in a safe environment.

Liquid-level Detection Sensors: Tube-mounting Models

- Ensure that the tube is not deformed when using a band to secure the Fiber Unit.
- Drops of water, bubbles, or haze inside the tube may cause malfunctions.

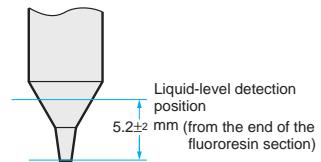
● Adjustment

E32-G14

The sensing distance is short, making the incident light intensity large. This makes it impossible to teach without a workpiece. Perform teaching with and without a workpiece.

Liquid-level (E32-D82F) Detection Position

The liquid-level detection position is at a distance of 5.2 ± 2 mm from the end of the fluorescein section.
(Refer to the diagram on the right.)



The liquid-level detection position varies with the surface tension of the liquid and the degree of wetness at the Fiber Unit's detection position.

● Other Considerations

Liquid Level (E32-D82F)

- Operation may become unstable in the following cases:
 - Bubbles stick to the cone of the sensing head.
 - Solute is deposited on the cone of the sensing head.
 - The liquid has a high viscosity.
- There are some liquids, such as milky white liquids, for which detection is not possible.
- Do not let the end of the fluorescein section bump into another object. Damage to, or deformation of, the sensing head may result in unstable operation.

Heat-resistant Fiber Units (E32-D81R, E32-D61, and E32-D73)

The pitch of the emission-side and reception-side fiber-insertion ports varies with the Amplifier Unit. Be sure to use an appropriate Fiber Unit.

Amplifier Unit	Fiber Unit
E3X-DA□-S E3X-MDA□	E32-D□-S
E3X-DA□-N E3X-NA□	E32-D□

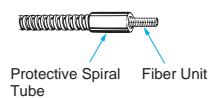
■ Accessories

Use of E39-R3 Reflector

1. Use detergent, etc., to remove any dust or oil from the surfaces where tape is applied. Adhesive tape will not be attached properly if oil or dust remains on the surface.
2. The E39-R3 cannot be used in places where it is exposed to oil or chemicals.

E39-F32 Protective Spiral Tubes

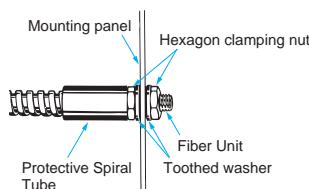
1. Insert a fiber to the Protective Spiral Tube from the head connector side (screwed) of the tube.



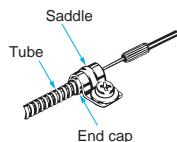
2. Push the fiber into the Protective Spiral Tube. The tube should be straight so that the fiber is not twisted when inserted. Then turn the end cap of the spiral tube.



3. Secure the Protective Spiral Tube on a suitable place with the attached nut.

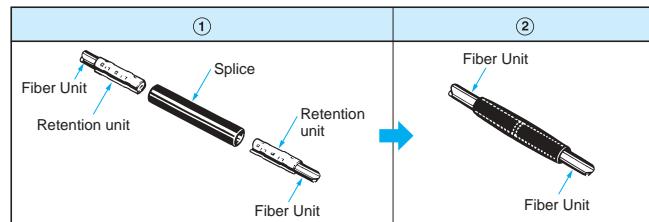


4. Use the attached saddle to secure the end cap of the Protective Spiral Tube. To secure the Protective Spiral Tube at a position other than the end cap, apply tape to the tube so that the portion becomes thicker in diameter.



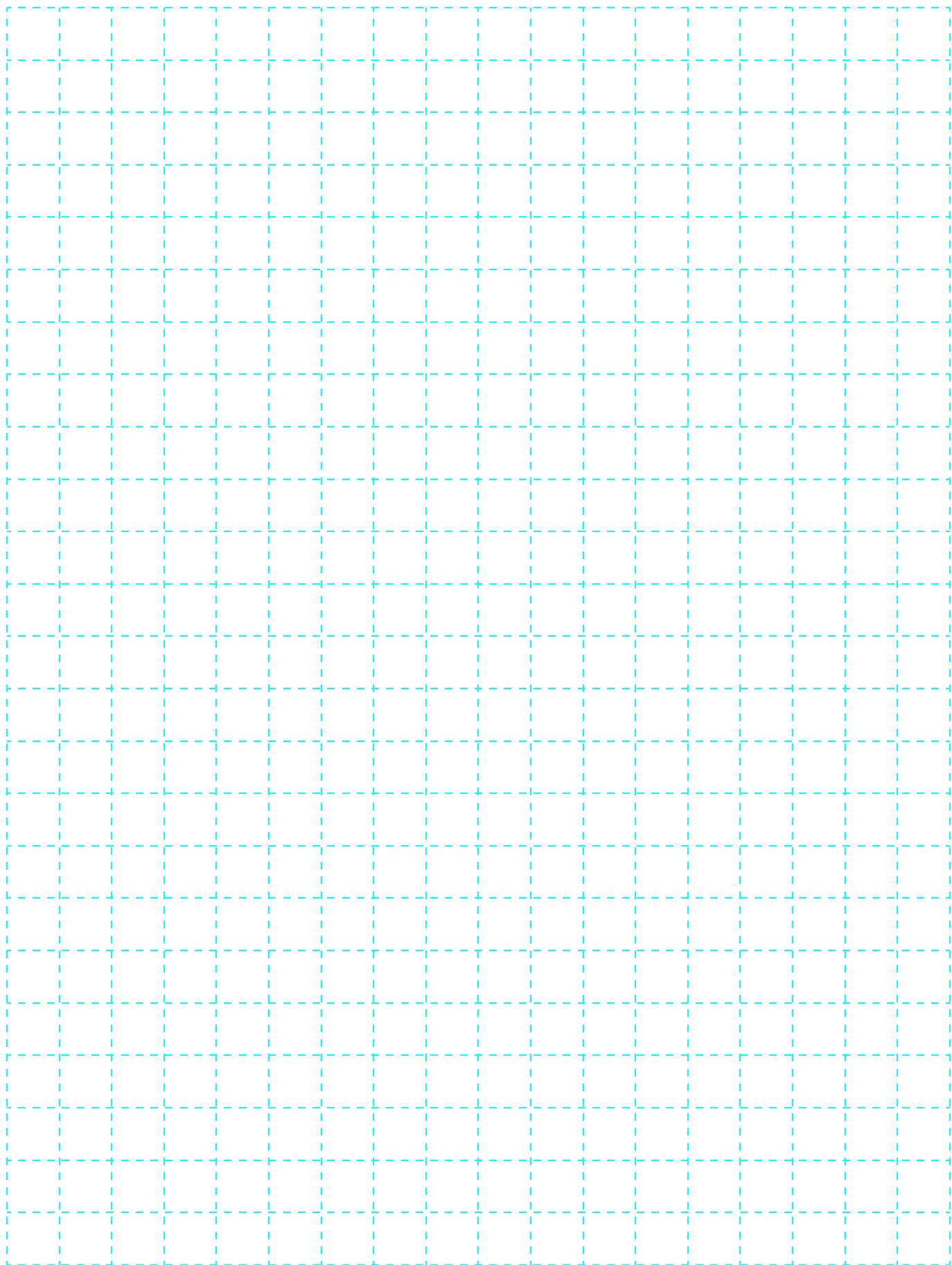
E39-F10 Fiber Connector

Mount the Fiber Connector as shown in the following illustrations.



- The Fiber Units should be as close as possible when they are connected.
Sensing distance will be reduced by approximately 25% when fibers are connected.
- Only 2.2-mm dia. fibers can be connected.

MEMO

A large, empty memo area consisting of a grid of dashed lines. The grid has approximately 20 columns and 20 rows of dashed lines, providing a structured space for handwritten notes.

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Laser-type Smart Sensors ZX-L Series



Inductive Displacement Smart Sensors ZX-E Series



ON/OFF Platform

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Digital Fiber Sensors E3X-DA-S Series/MDA Series



Laser-type Photoelectric Sensors with Separate Digital Amplifiers E3C-LDA Series



This document provides information mainly for selecting suitable models. Please read the Instruction Sheet carefully for information that the user must understand and accept before purchase, including information on warranty, limitations of liability, and precautions.

Note: Do not use this document to operate the Unit.

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 - (ii) Use in consumer products or any use in significant quantities.
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**OMRON ELECTRONICS LLC**

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Tel: 847.843.7900

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